



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



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 12FEB2010 11:21am

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528379-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528379-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528379-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528379-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528379-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528379-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528379-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA TE / PRONER COMATEL TERMINAL AND SPECS.				
TERMINAL NAME: CLIP 6.35 NG1				
CRIMP	SIZE	TYPE	RANGE	
WIRE	3.56 [.140 IN]	F	>2.5mm ² - 6.0mm ²	
INSUL	4.70 [.185 IN]	OV	2.80-4.40 [.110-.173 IN]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
6.50-7.00 [.256-.276 IN]		408-8322 & 408-8490		
TERMINAL		FEED		
APPL SPEC DRG. 0958 C 001		19.00 [.748 IN]		
TERMINALS APPLIED				
1544133	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG	CRIMP HEIGHT *	REF SETTING		
6.00mm ²	2.70 ±0.05 [.106 ±.002 IN]	A 8		
5.00mm ²	2.57 ±0.05 [.101 ±.002 IN]	C 3		
4.00mm ²	2.41 ±0.05 [.095 ±.002 IN]	D 0		
3.00mm ²	2.35 ±0.05 [.093 ±.002 IN]	D 3		
3.00mm ²	2.30 ±0.05 [.091 ±.002 IN]	D 8		
2.50mm ²	2.20 ±0.05 [.087 ±.002 IN]	D 4		
3.00mm ²	2.18 ±0.05 [.086 ±.002 IN]	D 6		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
SET UP GAGE	LAYOUT			
458637-3	L1582401			

-  RECOMMENDED SPARE PARTS.
2.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3.

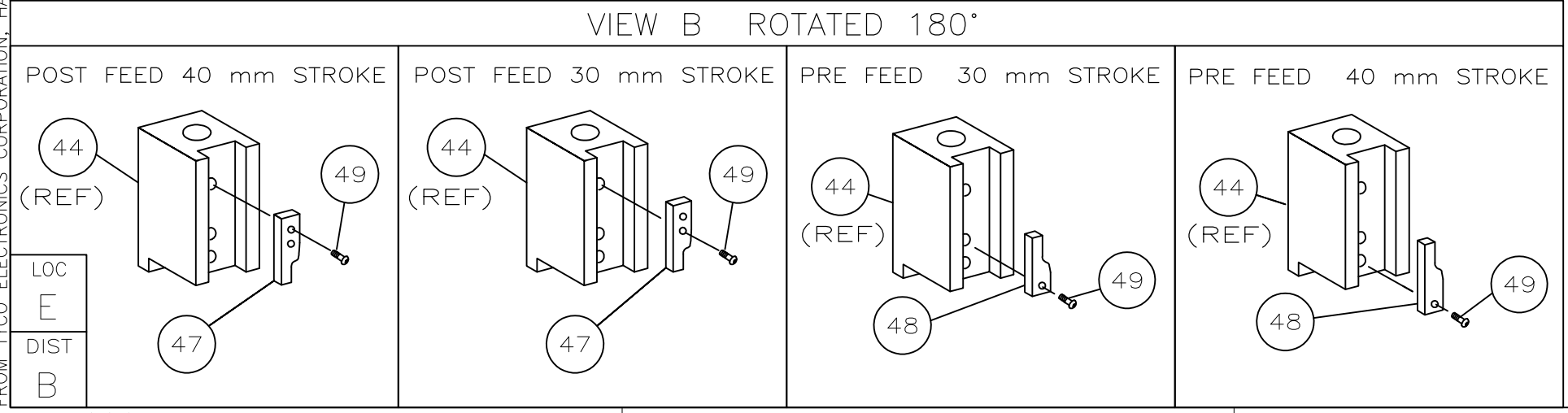
LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 

WIRE AND INSULATION RANGE QUOTED IS RANGE OF TERMINAL.
- 

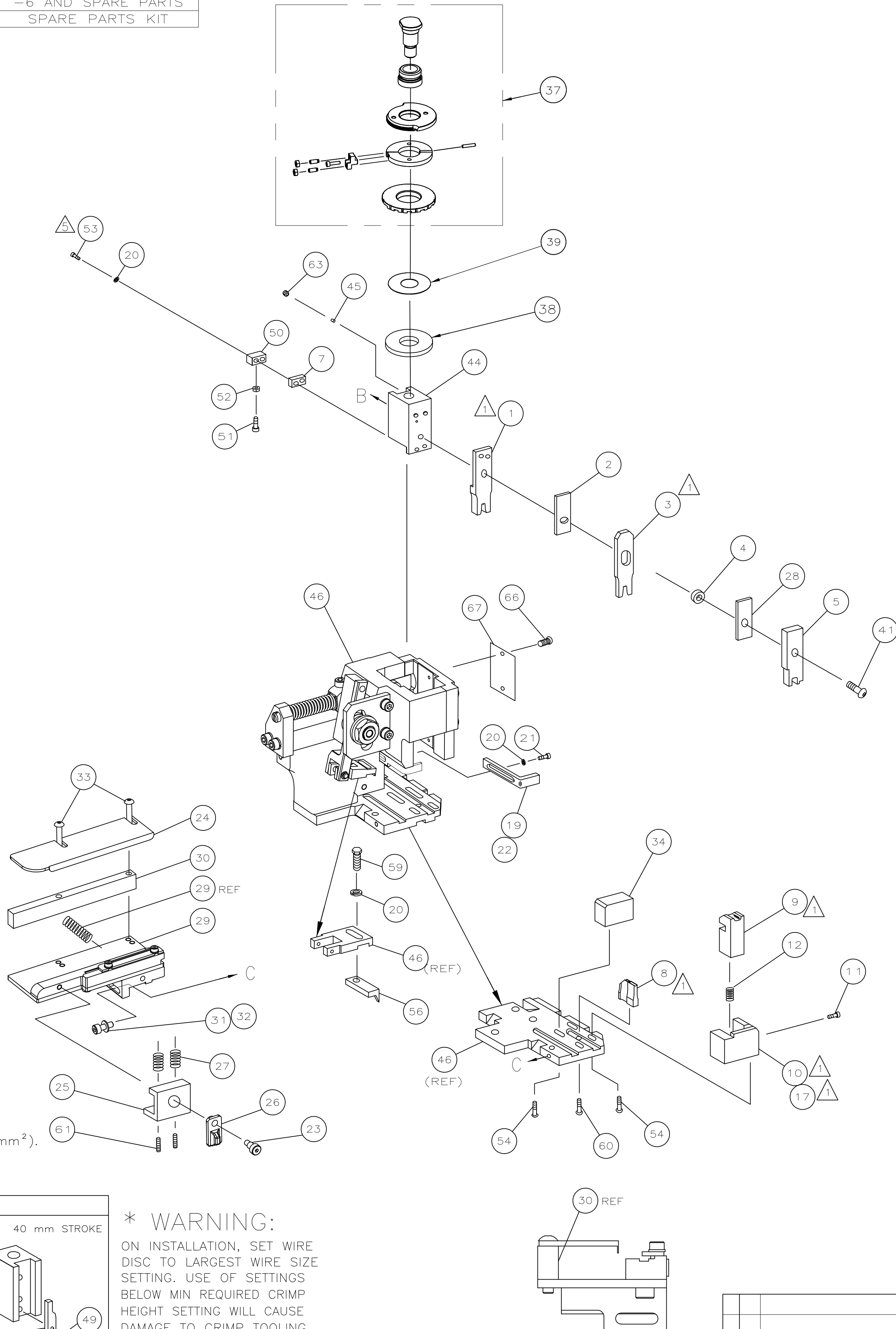
CUT TO LENGTH AT ASSY.
- 

CRIMP HEIGHTS SHOWN ARE FOR SPECIFIC WIRE C.S.A - SEE CUSTOMER RESTRICTED DRAWING 1544133-REN FOR DETAILS.
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SPECIAL 3mm² WIRE DEFINED AS 41 STRANDS @ Ø0.32 (ACTUALLY 3.3mm²).



* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51		
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	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49		
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	-	1	-	1	1	-	1	690472-2	STRIPPER	22		
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21		
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	-	-	1	-	-	1	-	690472-1	STRIPPER	19		
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										13		
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1	-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10		
	-	1	1	1	1	1	1	454276-7	SHEAR, FLOAT (FRONT)	9		
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										6		
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	1	2	2	2	1	1	1	4-854830-1	CRIMPER, INSULATION	3		
1	-	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2		
	1	2	2	2	1	1	1	8-458141-5	CRIMPER, WIRE	1		
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO		
QTY REQD PER ASSY								PARTS LIST				
								DWN	22MAR05	MATERIAL	HEAT TREAT	
								CHK	-	-	-	
								APVD	22MAR05	Tyco Electronics Corporation Harrisburg, PA 17105-3608		
								NAME	FINE ADJ SIDE FD HD-I APPL			
								SCALE	SIZE	DRAWING NO	SHEET	
								-	A1	1528379	1 OF 1	REV
								C				

CUSTOMER ACCESSIBLE PRODUCTION DRAWING