



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



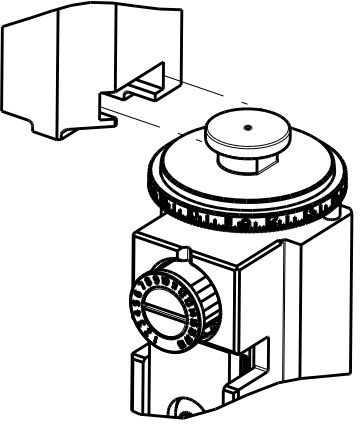
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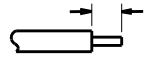
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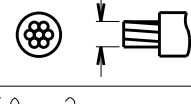


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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART		
	2266432-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	CONVERT TO	PART NUMBERS REQUIRED	
					PNEUMATIC FEED	2119950-1	1338685-1
					SERVO LATCH PLATE	2119951-1	-
					SMART APPLICATOR	2161326-1	-
	2266432-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1
					SERVO LATCH PLATE	2119951-1	-
					SMART APPLICATOR	2161326-1	-
	2266432-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1
					PNEUMATIC FEED	2119950-1	1338685-1
	2266432-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	-	-	-
					-	-	-
	2266432-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-
	7-2266432-7	A	CRIMP TOOLING KIT	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.16 mm [.085]	F
INSUL	3.40 mm [.134]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: DELPHI TERMINAL		DELPHI CRIMP SPECIFICATION
TERMINAL NAME: TERMINAL, CONTACT 1.5 SEALED		
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE
3.80-4.56 mm [.150-.180 IN]		
TERMINAL APPLICATION SPECIFICATION		DELPHI CRIMPING INFORMATION SHEET
15457991 PG 1 OF 1		-

TERMINALS APPLIED				
TE TERMINAL	DELPHI TERMINAL	TE SEAL	DELPHI SEAL	CABLE DIAMETER
2113543-1	15457991	1949130-3	15339412	1.90-2.40mm
2113543-2	15458189	1949130-7	10720807	2.20-2.40mm
2113543-3	13549585			
2113543-4	15346004			
2113543-5	15346008			
2113543-6	13547295			

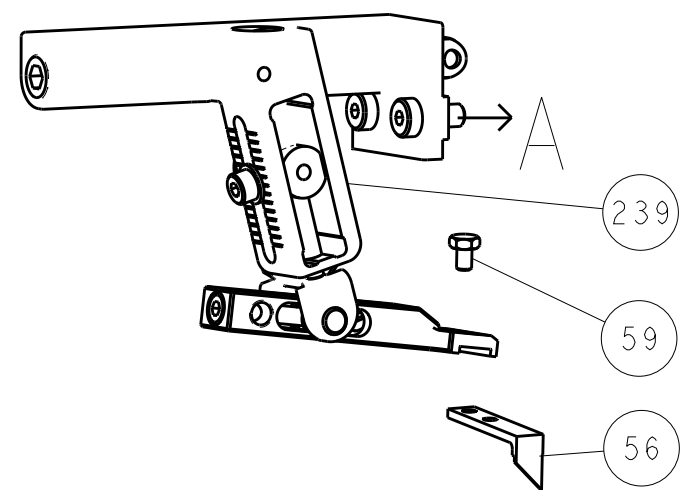
WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.50mm2		1.60+/-0.05 [.063+/- .002]		5.0



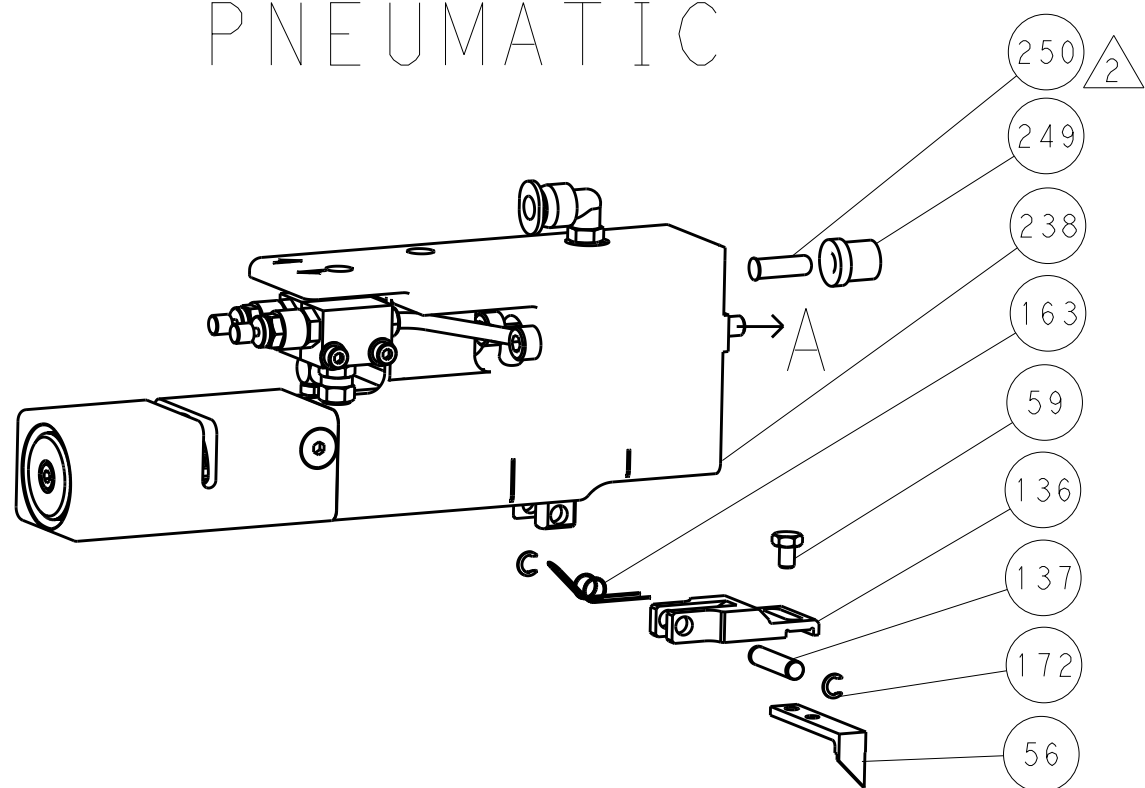
- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266432-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266432-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266432-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266432-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

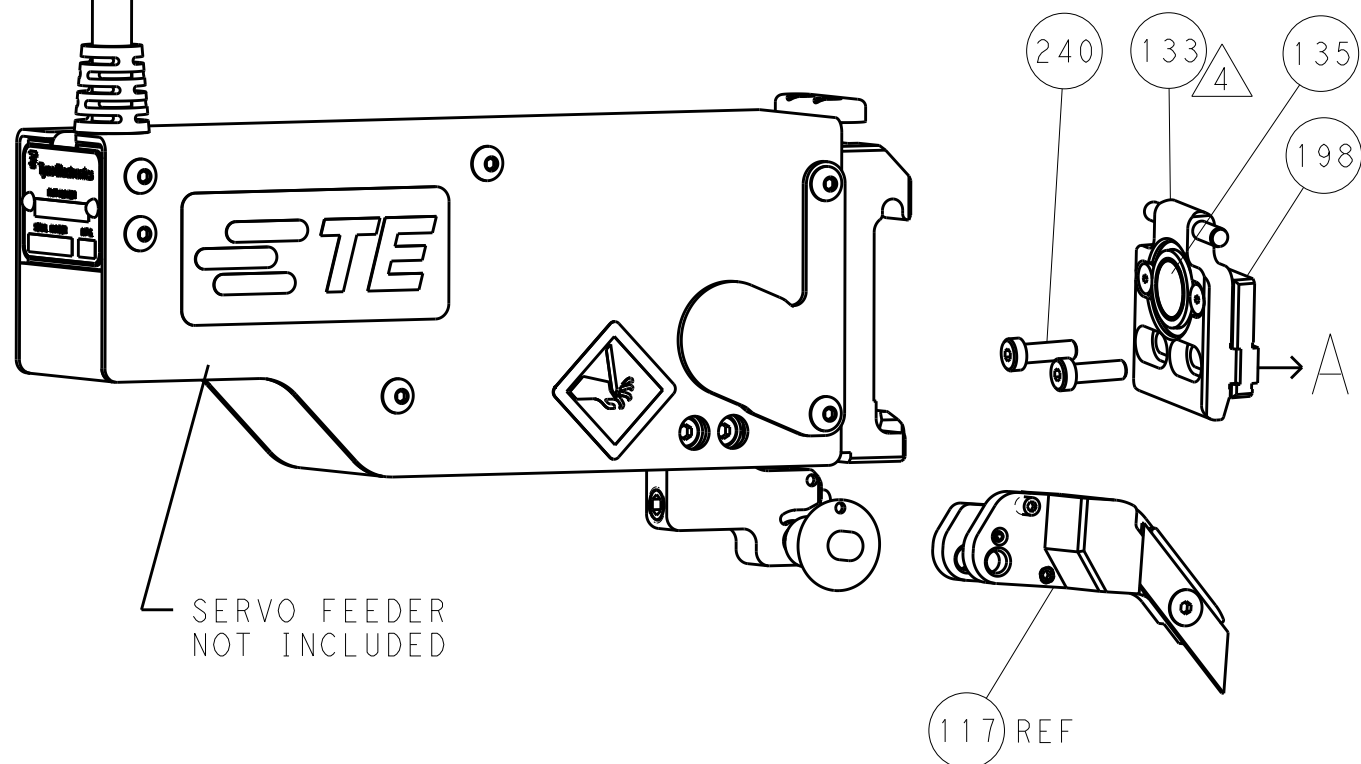
FEED TYPE MECHANICAL



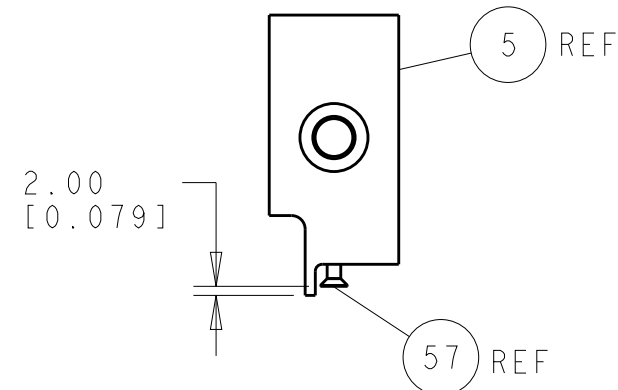
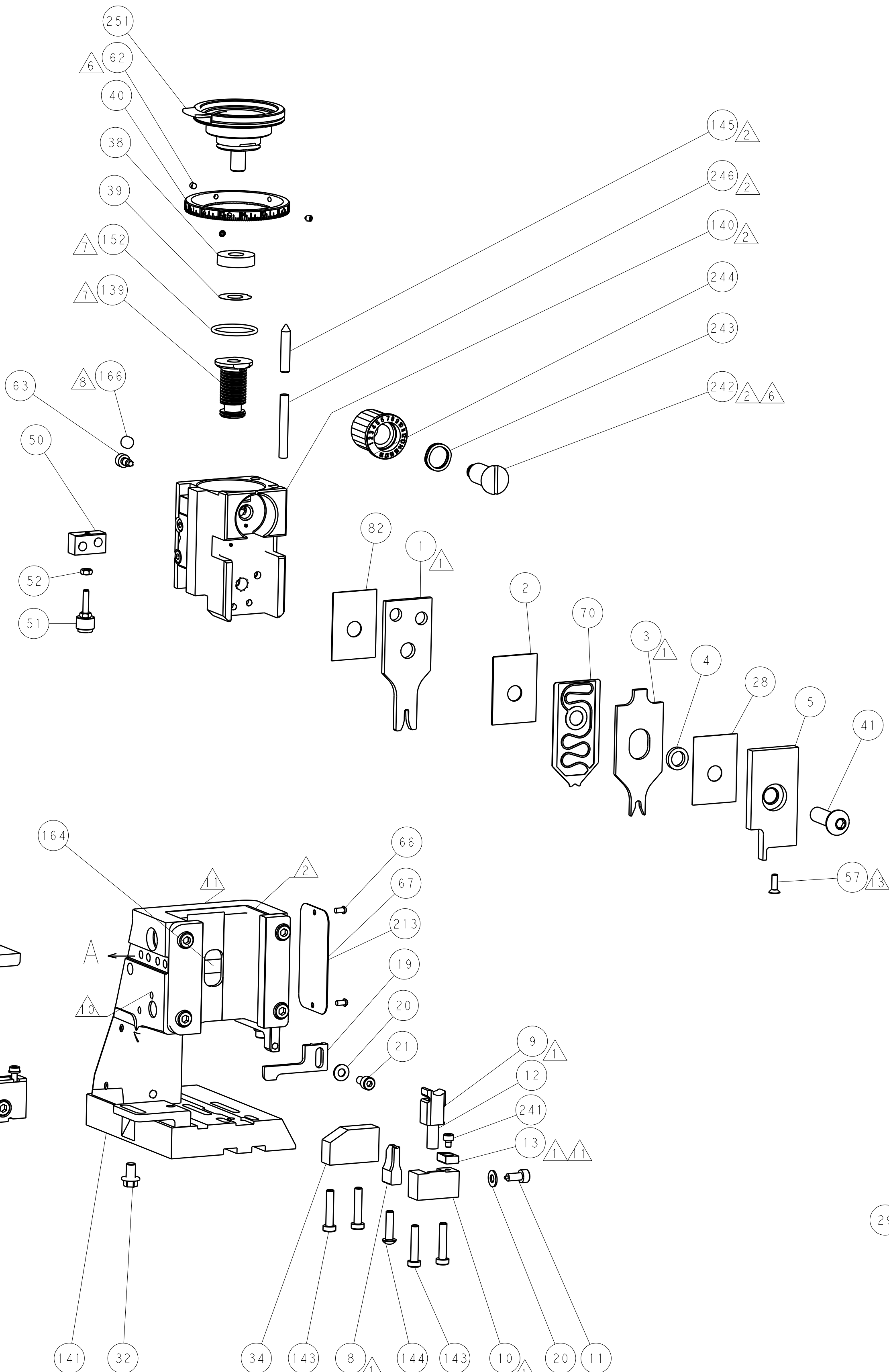
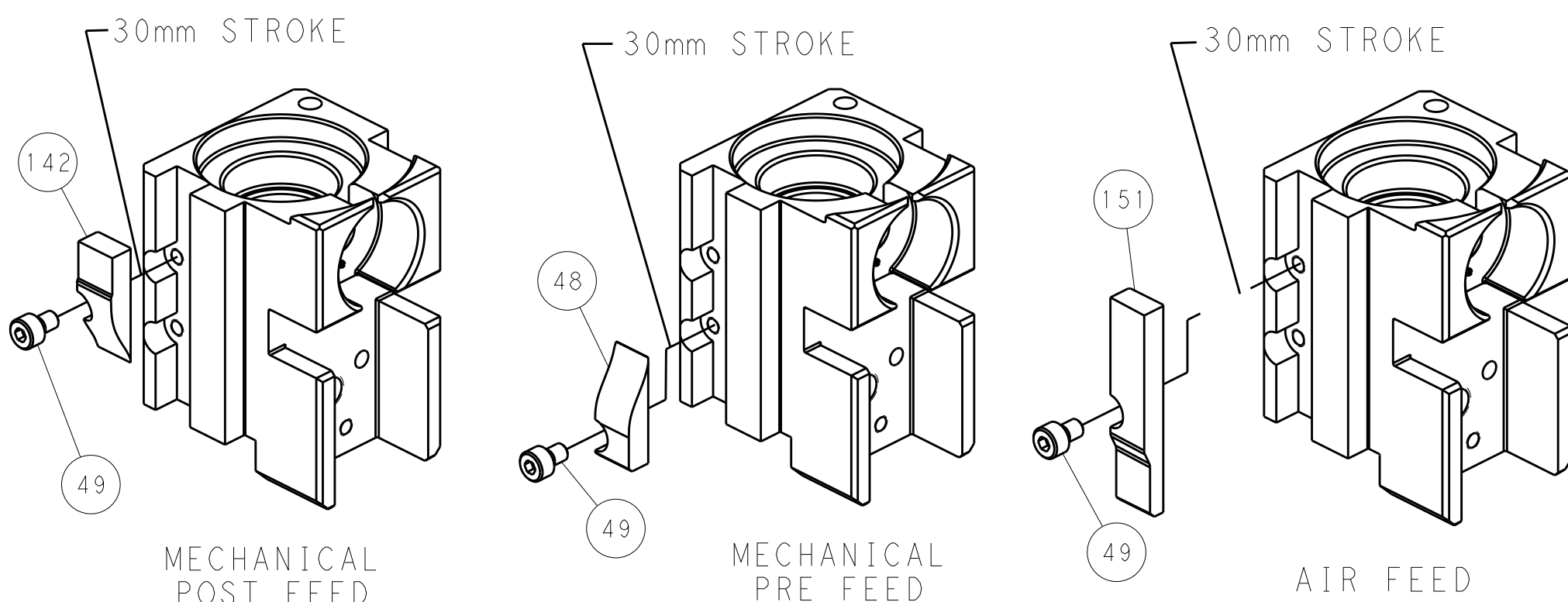
PNEUMATIC



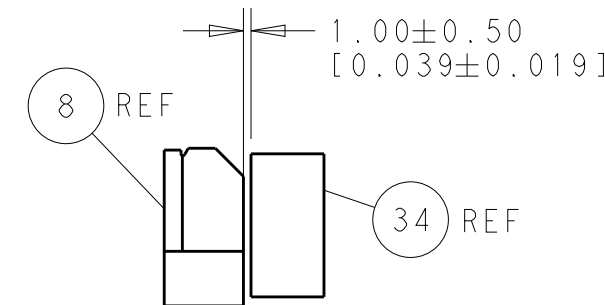
SERVO LATCH PLATE



CAM POSITIONS

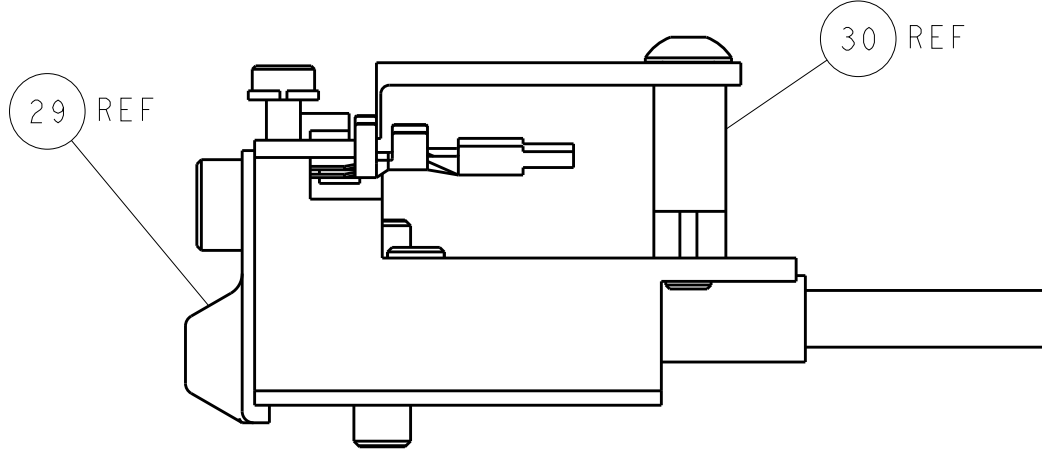


SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION

ITEM 30 LOCATED AT
FRONT HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		05AUG2014		Y. YIN	
mm		0 PLC ±.5		CHK		05AUG2014		G. BAILEY	
1 PLC ±0.13		APVD		U. GUO		05AUG2014		NAME	
2 PLC ±0.13		PRODUCT SPEC		-		-		Ocean Side Feed	
3 PLC ±0.013		APPLICATION SPEC		-		-		Applicator	
4 PLC ±0.0001		WEIGHT		-		-		SIZE	
ANGLES		FINISH		-		-		CAGE CODE	
-		-		-		-		DRAWING NO	
-		-</							