



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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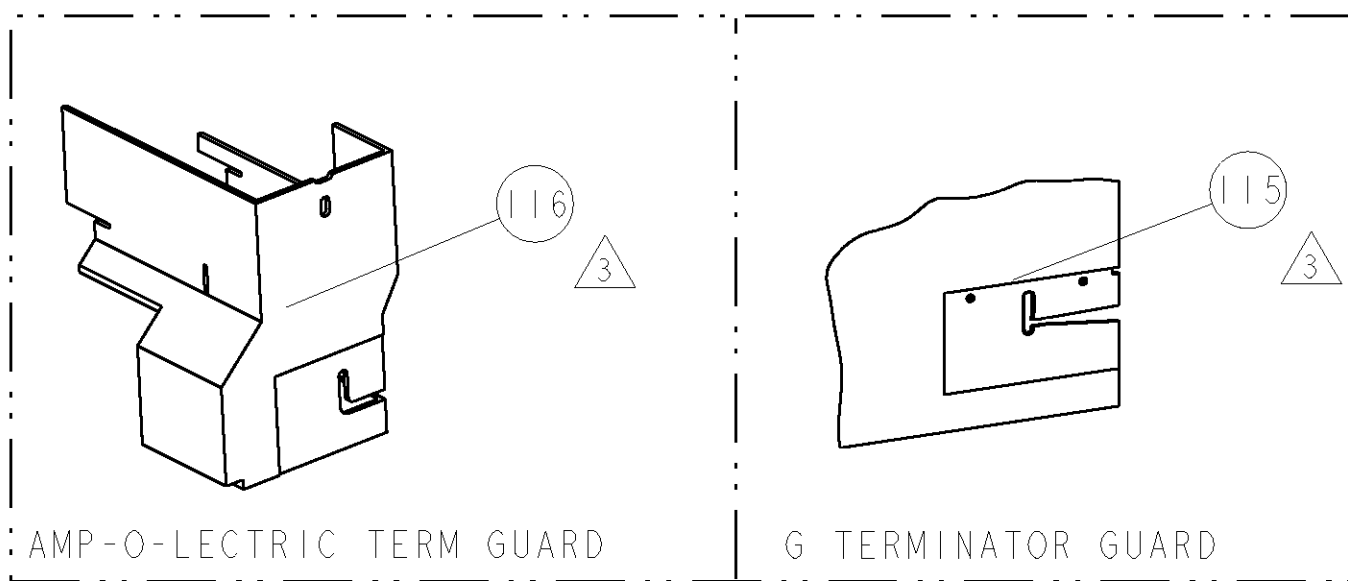


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855204-1		C	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1855204-2		C	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1855204-3		C	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1855204-6		C	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1855204-7		A	-	-	-	SPARE PARTS	

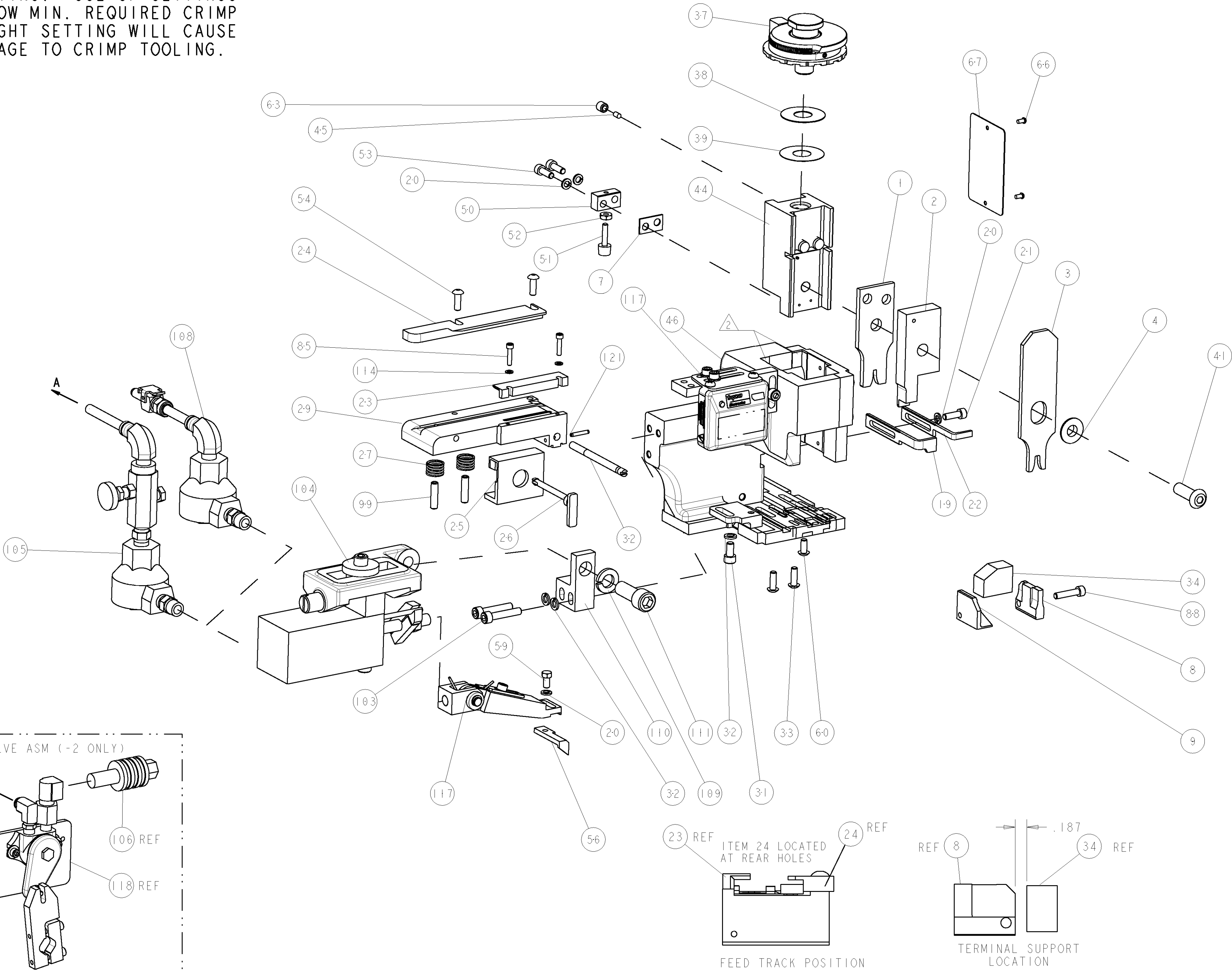
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ 16 AWG NOT RECOMMENDED BY PACKARD FOR THIS TERMINAL.

* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERM F M/P 280							
AMP	PACKARD	PACKARD TERMINAL - AMP CRIMP SPECS					
1949274-1	12110645						
-	-	CRIMP HEIGHT		WIRE SIZE		REF SETTING	
-	-	.062±.002[1.57±0.05mm]		16AWG 		B7	
-	-	.059±.002[1.50±0.05mm]		1mm2		CO	
-	-	.056±.002[1.42±0.05mm]		18AWG or 0.8mm2		C8	
-	-					-	
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-						
-	-		WIRE	.100 [2.54mm]	F	18-16 AWG	
-	-	INSUL	.155 [3.94mm]	F	Ø.077-.104		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS			SET UP GAGE	
.219 -.250	NONE	.640	408-8040			458637-1	



-	1	1	1	1	-	3-21028-7	PIN, SLOTTED SPRING .094 X .562	121
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	88
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	3-694433-2	FEED PAWL	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	2-819307-4	RAM, SIDE FEED	44
-	1	1	1	1	-	690686-2	CRIMPER, BOLT SPECIAL	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	469367-9	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	3-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	33
-	1	1	1	1	-	690432-3	ADJUSTMENT SCREW	32
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	5-455671-2	PLATE,STRIP GUIDE	29
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	690754-7	DRAG, SPECIAL	25
-	1	1	1	1	-	1-690440-9	GUIDE, REAR STRIP	24
-	1	1	1	1	-	690712-9	FRONT STRIP GUIDE	23
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	853714-5	PLATE, REAR SHEAR	9
1	1	1	1	1	-	1214596-5	ANVIL, SPECIAL COMBINATION	8
-	1	1	1	1	-	1-240641-9	SPACER	7
-	1	1	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	3-456134-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	853720-5	BLADE, SLUG	2
1	1	1	1	1	-	2-456407-8	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES				CHK B. HIGMAN 06MAR2007				NAME			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD T. BENCHOFF 06MAR2007				PRODUCT SPEC			
0 PLC ±.0				APPLICATION SPEC				SIZE CAGE CODE DRAWING NO			
1 PLC ±0.01				WEIGHT				A1 00779 ©=1855204			
2 PLC ±0.01				CUSTOMER DRAWING				SCALE 3:5 SHEET 1 OF 1 REV C			
3 PLC ±0.001											
4 PLC ±0.0001											
ANGLES ±.0001											
FINISH											

CUSTOMER VIEWABLE ASSEMBLY