



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



Contact us

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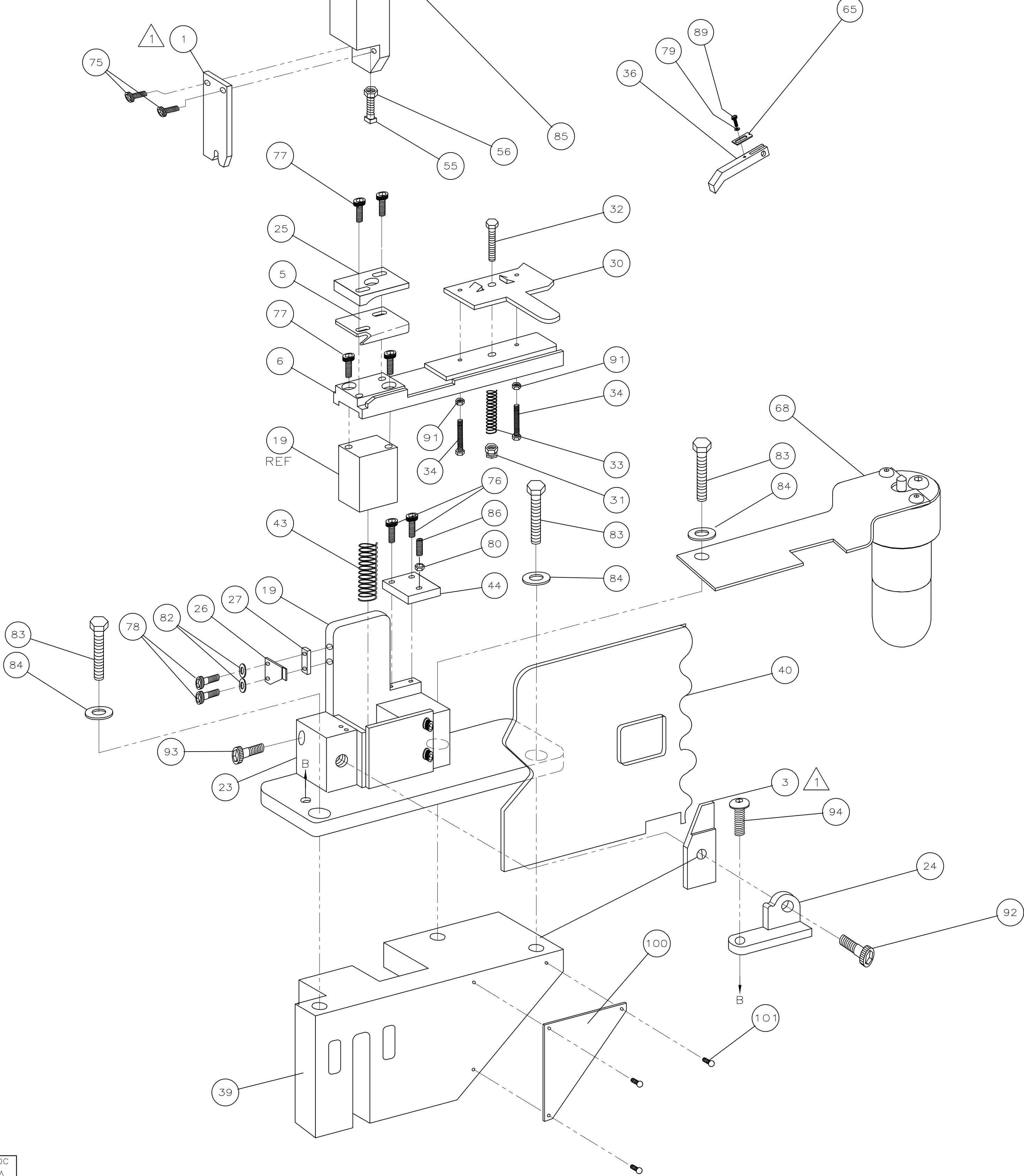
Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



PART NUMBER	REV	FIRST USED
670785-1	R	1-471273-3

- 1 RECOMMENDED SPARE PARTS.
- 2 CRIMP HEIGHT FOR INITIAL SET-UP ONLY.



670785-1

670785-1

TERMINAL NAME: LENGTHWISE SPLICE		
		41962
		41996
		60689
		62357
		62592
TERM	APPL	SPEC 114-2088

CRIMPING DATA				
CRIMP HEIGHT		WIRE SIZE		
.099		12		
-		-		
-		-		
-		-		
CRIMP	SIZE	TYPE	RANGE	
WIRE	.180	F	4K - 10K CMA	
INSUL	-	-	-	
FEED	.300	APPL INST 408-8014	SET UP GAGE	LAYOUT
-		-	-	-
WIRE STRIP LENGTH		.250-.280		

-	-	-	-	-	129
-	-	-	-	-	128
-	-	-	-	-	127
-	-	-	-	-	126
-	-	-	-	-	125
-	-	-	-	-	124
-	-	-	-	-	123
-	-	-	-	-	122
-	-	-	-	-	121
-	-	-	-	-	120
-	-	-	-	-	119
-	-	-	-	-	118
-	-	-	-	-	117
-	-	-	-	-	116
-	-	-	-	-	115
-	-	-	-	-	114
-	-	-	-	-	113
-	-	-	-	-	112
-	-	-	-	-	111
-	-	-	-	-	110
-	-	-	-	-	109
-	-	-	-	-	108
-	-	-	-	-	107
-	-	-	-	-	106
-	-	-	-	-	105
-	-	-	-	-	104
-	-	-	-	-	103
-	-	-	-	-	102
3	-	-	21017-6	SCR, DRIVE (#4 X .25)	101
1	-	-	452373-1	PLATE, ID	100
-	-	-	-	-	99
-	-	-	-	-	98
-	-	-	-	-	97
-	-	-	-	-	96
-	-	-	-	-	95
1	-	A	1-21001-8	SCR, SHC 5/16-18 x .75	94
1	-	A	3-21001-4	SCR, SHC, 3/8-16 x .88	93
1	-	A	21001-5	SCR, SHC, 1/4-20 X .88	92
2	-	A	21018-7	NUT, HEX, 10-32	91
-	-	-	-	-	90
1	-	A	2-21000-5	SCR, SHC, 8-32 X .25	89
-	-	-	-	-	88
-	-	-	-	-	87
1	-	A	3-21000-9	SCR, SHC, 10-32 X 1.00	86
1	-	A	2-21549-3	SCR, SOC SET, 1/4-20 X .25	85
3	-	A	371178	WASHER, FLAT, 3/8	84
3	-	A	3-21015-2	SCR, HEX HD, 3/8-16 X 1.25	83
2	-	A	21055-7	WASHER, FLAT, 10	82
-	-	-	-	-	81
1	-	A	21018-7	NUT, HEX 10-32	80
1	-	A	21055-6	WASHER, FLAT, #8	79
2	-	A	3-21000-6	SCR, SHC, 10-32 X .62	78
4	-	A	3-21000-7	SCR, SHC, 10-32 X .75	77
2	-	A	3-21000-4	SCR, SHC, 10-32 X .38	76
2	-	A	21001-2	SCR, SHC, 1/4-20 X .62	75
-	-	-	-	-	74
-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
PARTS LIST					

R1	ECR-14-004979	KH	4-14
R	ECR-06-001949	GB	1-06
P	0150-0886-00	CE	1-01
N2	0150-6904-96,REACTIVATE	TB	5-96
N1	0150-6780-96,0BS	TB	4-96
N	0150-5843-94	TB	12-94
M	0150-5215-94	CE	2-94
P	F	LTR	REVISION RECORD
APP	DATE		

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.	
TOLERANCES UNLESS OTHERWISE SPECIFIED:	
2 PLC DEC ±	
3 PLC DEC ±	
4 PLC DEC ±	
ANGLES ±	
SURF TEXTURE: ✓	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX	

MATL	-	HT TR	-	FIN	-
DR	5/17/93	APP	2-10-94	AMP AMP Incorporated Harrisburg, PA 17105-3608	
R. LEHR/UTA		B WOLFE			
CHK	2-10-94	REL	3/10/94		
C. ERISMAN		B. MORGAN			
NAME				END FEED STANDARD APPLICATOR	
SCALE				MACHINE REF	
1:4				STD APPL	
DWG NO				SHEET	
670785-1				REV	
				1 OF 1	
				R1	

-	-	-	-	-	73
-	-	-	-	-	72
-	-	-	-	-	71
-	-	-	-	-	70
-	-	-	-	-	69
1	-	-	465184-2	LUBRICATOR ASSY	68
-	-	-	-	-	67
-	-	-	-	-	66
1	-	A	374999	TENSION ADJ PLATE	65
-	-	-	-	-	64
-	-	-	-	-	63
-	-	-	-	-	62
-	-	-	-	-	61
-	-	-	-	-	60
-	-	-	-	-	59
-	-	-	-	-	58
-	-	-	-	-	57
1	-	-	22202-1	NUT, HEX JAM, 1/4-20	56
1	-	-	21077-5	SCR, SQ HD SET, 1/4-20 X 1.00	55
-	-	-	-	-	54
-	-	-	-	-	53
-	-	-	-	-	52
-	-	-	-	-	51
-	-	-	-	-	50
-	-	-	-	-	49
-	-	-	-	-	48
-	-	-	-	-	47
-	-	-	-	-	46
-	-	-	-	-	45
1	-	-	372998	RETAINER,FEED PLATE	44
1	-	A	2-24017-7	SPRING SLIDE	43
-	-	-	-	-	42
-	-	-	-	-	41
1	-	-	460582-1	GUARD	40
1	-	C	570238	BASE CASTING	39
-	-	-	-	-	38
-	-	-	-	-	37
1	-	-	811432-1	FEED FINGER	36
-	-	-	-	-	35
2	-	A	372997	ADJ. SCREW,STOCK DRAG	34
1	-	A	23846-7	SPRING,STOCK DRAG	33
1	-	-	21015-8	STUD,STOCK DRAG	32
1	-	A	21022-4	NUT,STOCK DRAG HANDLE	31
1	-	-	372990	STOCK DRAG	30
-	-	-	-	-	29
-	-	-	-	-	28
1	-	-	379011	SPACER,CLEANER	27
1	-	-	810995-4	STRIPPER	26
1	-	-	376945	WIRE GUIDE	25
1	-	-	378975	AUX. ANVIL HOLDER	24
1	-	-	374348	ANVIL HOLDER	23
-	-	-	-	-	22
-	-	-	-	-	21
-	-	-	-	-	20
1	-	C	473933	APPLICATOR MOUNT ASSY	19
-	-	-	-	-	18
-	-	-	-	-	17
-	-	-	-	-	16
1	-	B	471057	RAM	15
-	-	-	-	-	14
-	-	-	-	-	13
-	-	-	-	-	12
-	-	-	-	-	11
-	-	-	-	-	10
-	-	-	-	-	9
-	-	-	-	-	8
-	-	-	-	-	7
1	-	A	386595	PLATE,FEED	6
1	-	B	472672	BLADE,SHEAR	5
-	-	-	-	-	4
1	-	B	373014	ANVIL	3
-	-	-	-	-	2
1	-	C	453925-7	CRIMPER,WIRE	1

-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
PARTS LIST					