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Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



Contact us

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M20 Connectors Specification

- 2.54mm pitch, with 0.64mm square male pin connection system.
- Board-to-Board and Cable-to-Board application options.

Materials

Mouldings:

2.54mm (.100") PITCH

Contacts Female: Male: Finish:

Plastic, UL94V-0 Phosphor Bronze Copper Alloy

Standard or High Temperature

Electrical

Current: Voltage proof: Contact resistance: Insulation resistance: 3A per contact 800V AC, 500V DC for 1 minute 30mΩ max 1,000MΩ min

Mechanical

Durability Gold finish: Tin finish: Insertion force (max) Female: Jumper sockets: Withdrawal force (min) Female: Jumper sockets: Vibration sensitivity:

Shock severity:

Environmental

Operating temperature: Solderability: Soldering heat resistance:

-40°C to +105°C 245°C for 5 seconds 260°C for 10 seconds

300 operations 50 operations

0.3N per contact

50 - 2,000Hz, 3.13G,

45 minutes duration

294m/s² (30G) for 11ms

12.5N total

1.0N total

2.0N per contact

2.54mm (.100") PITCH



M20 Connectors Mating Profiles



All dimensions in mm.

2.54mm (.100") PITCH

IARWIN

2.54mm (.100") PITCH

M20 Connectors

Female Vertical PC Tail

- Twin beam phosphor bronze contacts.
- Suitable for use with mating M20 male pin headers, with 0.64mm square pins.



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Female Horizontal PC Tail

- Two point solder fixing for connector rigidity.
- Twin beam contact for cost-effective reliability.
- Suitable for use with mating M20 male pin headers, with 0.64mm square pins.





All dimensions in mm.

IARWIN

Female Vertical Surface Mount, Dual Entry

- Dual Entry sockets can be used as either a top entry or bottom entry configuration.
- Twin beam contact for cost-effective reliability.
- Contact technical@harwin.com for Tape and Reel options.
- Suitable for use with mating M20 male pin headers, with 0.64mm square pins.

SINGLE ROW



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2.54mm (.100") PITCH



Female Vertical Surface Mount, Dual Entry

- Dual Entry socket can be used as either a top entry or bottom entry configuration.
- Twin beam contact for cost-effective reliability.
- **Tape and Reel option supplied fitted with Pick and Place cap.**
- Suitable for use with mating M20 male pin headers, with 0.64mm square pins.



CALCULATION **DOUBLE ROW** Α 2.54 x No. of contacts per row В 2.54 x (No. of contacts per row - 1) B - 2.54 C B _{_} 1.78 Ø1 02 - 2.54 C 7.60 Ø1.80 Д Д Д Ъ Д Д Д Д 5.08 Д Ъ Ц Л Д ľЦ Т Л - 1.02 2.54 - 0.50 2.54 Recommended PC Board Pattern - 3.75 1.20 Ø1.60 - 7.20 ----**HOW TO ORDER** M20 - 781 XX 45 X PACKAGING **SERIES CODE** Blank Loose R Tape & Reeled **NO. OF CONTACTS PER ROW FINISH** 02 to 10, 12, 15, 20 45 Gold

All dimensions in mm.

HARWIN

Female Horizontal Surface Mount

- Rear tail configuration, to allow mounting right up to the edge of the PCB.
- Supplied in Tape and Reel packaging as standard for use in automated assembly systems.



2.54mm (.100") PITCH



Female Crimp Housings

- Female crimp housing contacts are ordered seperately (shown on following page).
- For polarising key use order code M20-003



All dimensions in mm.

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Female Crimp Contacts, Polarising Key

- Loose or reeled contacts.
- Open crimp design, ideal for automation.
- Use with female crimp housings shown on previous page.

CONTACTS

Reeled (continuous strip)

• Order code is for one reel of 10,000 contacts.



Loose (cropped)

• Order code is for one pack of 100 contacts.



HOW TO ORDER



All dimensions in mm.

228

HAND CRIMP TOOL

Instruction sheet is available at www.harwin.com/instructions.
For use with loose contacts.



WIRE STRIPPING DETAILS







Jumper Sockets - Open Top

- Can be fitted by hand, giving an alternative on-board programming method to DIP switches.
- Open top for use with test probes.
- Choice of colours available.
- Multi-use socket provides up to 300 operations (Gold).
- Twin beam contact for cost-effective reliability.
- Suitable for use with mating M20 male pin headers, with 0.64mm square pins.



HIGH FORCE, SINGLE OPERATION MULTI-USE - 5.00 -5.00 Exposed contact Exposed contact for probing for probing - 2.30 - 2.40 4.55 6.30 2.10 6.00 V V 4.60 -**-** 1.40 - 2.54 2.54 **HOW TO ORDER** M75 XX - XX **SERIES CODE MULTI-USE SINGLE OPERATION FINISH** 65 Grey 05 Gold Tin Red 46 66 81 67 82 Black 83 71 Blue

2.54mm (.100") PITCH

All dimensions in mm.

HARWIN

Jumper Sockets - Closed Top

- Can be fitted by hand, giving an alternative on-board programming method to DIP switches.
- Twin beam contact for cost-effective reliability.
- Suitable for use with mating M20 male pin headers, with 0.64mm square pins.
- Choice of colours available.
- Flexible handle for ease of location and withdrawal.





All dimensions in mm.

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Male Vertical Single Row PC Tail

- Suitable for use with female connectors and jumper sockets shown on previous pages.
- Choice of mating pin lengths.
- Pin headers can be cut into smaller sizes.
- Also available with variable dimensions.



IARWIN



Male Vertical Double Row PC Tail

- Suitable for use with female connectors and jumper sockets shown on previous pages.
- Choice of mating pin lengths.
- Pin headers can be cut into smaller sizes.
- Also available with variable dimensions.





All dimensions in mm.

<u>HARWiN</u>

Male Horizontal Single Row PC Tail

- Horizontal orientation for 90° board-to-board applications.
- Suitable for use with female connectors and jumper sockets shown on previous pages.
- Choice of mating pin lengths.

2.54mm (.100") PITCH

- Pin headers can be cut into smaller sizes.
- Also available with variable dimensions.



IARWiN



Male Horizontal Double Row PC Tail

- Horizontal orientation for 90° board-to-board applications.
- Suitable for use with female connectors and jumper sockets shown on previous pages.
- Choice of mating pin lengths.
- Pin headers can be cut into smaller sizes.
- Also available with variable dimensions.



IARWIN



Male Vertical Surface Mount Single Row

- Pin headers can be cut into smaller sizes.
- Also available with variable dimensions.
- Tape and Reel option supplied fitted with Pick and Place cap, contact technical@harwin.com for availability.
- Suitable for use with female connectors and jumper sockets shown on previous pages.

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Male Vertical Surface Mount Double Row

- Pin headers without pegs can be cut into smaller sizes.
- Peg option to assist with location during surface mount process.
- Also available with variable dimensions.
- Tape and Reel option supplied fitted with Pick and Place cap, contact technical@harwin.com for availability.
- Suitable for use with female connectors and jumper sockets shown on previous pages.



All dimensions in mm.



1ARWir

Male Horizontal Surface Mount Single Row

- Pin headers can be cut into smaller sizes.
- Contact **technical@harwin.com** for Tape and Reel options.
- Suitable for use with female connectors and jumper sockets shown on previous pages.
- Horizontal orientation for 90°C board-to-board applications.

STANDARD PROFILE



All dimensions in mm.

1ARWin

Male Horizontal Surface Mount Double Row

- Pin headers can be cut into smaller sizes.
- Contact **technical@harwin.com** for Tape and Reel options.
- Suitable for use with female connectors and jumper sockets shown on previous pages.
- Horizontal orientation for 90° board-to-board applications.



IARWiN

Pin Header Variants

- If you are unable to specify the connector you require from our standard range of M20 connectors, use the order code below to create an application-specific connector.
- Contact technical@harwin.com for further information, or search online for M20-XXX.
- Suitable for use with female connectors shown on previous pages.

TERMINATION STYLES

2.54mm (.100") PITCH



All dimensions in mm.

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