



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



## Contact us

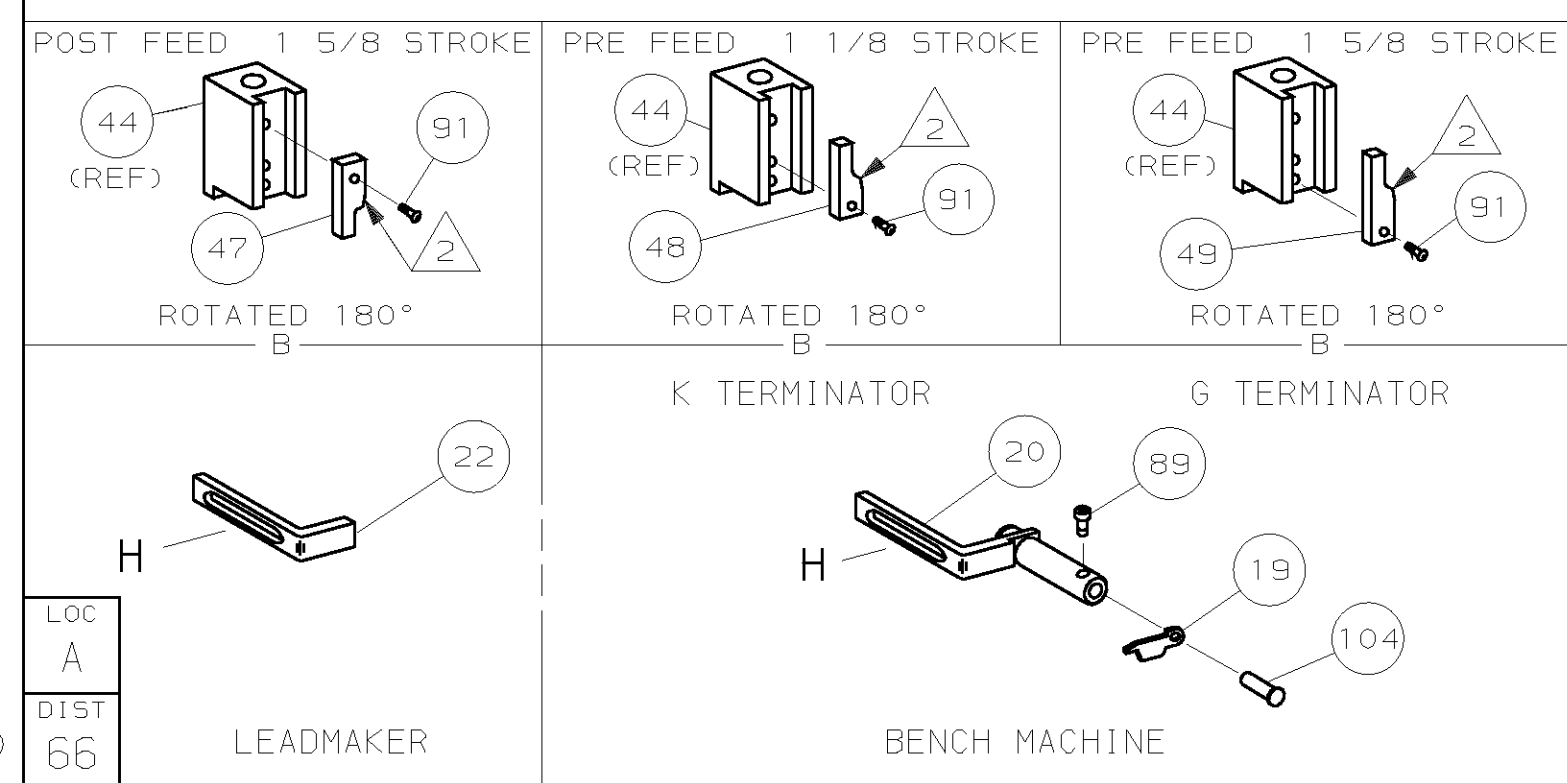
Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: [info@chipsmall.com](mailto:info@chipsmall.com) Web: [www.chipsmall.com](http://www.chipsmall.com)

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



|                                              |  |                                                                                                                                     |             |
|----------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------|-------------|
|                                              |  | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)                                                                           |             |
| QTY REQD PER ASSY                            |  | PARTS LIST                                                                                                                          |             |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT. |  | MATL                                                                                                                                | HT TR       |
| TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:    |  |                                                                                                                                     | FIN         |
| 2 PLC DEC ±                                  |  | DR 23MAR01                                                                                                                          | APP 23MAR01 |
| 3 PLC DEC ±                                  |  | C.ERISMAN                                                                                                                           | T.ELBIN     |
| 4 PLC DEC ±                                  |  | CHK -                                                                                                                               | REL -       |
| ANGLES ±                                     |  |  AMP Incorporated<br>Harrisburg, PA 17105-3608 |             |
| SURF TEXTURE: ✓                              |  |                                                                                                                                     |             |
| REMOVE BURRS, BREAK<br>SHARP EDGES R.015 MAX |  | MACHINE REF<br>MINI APPL                                                                                                            |             |
| NAME SIDE FEED HDM APPLICATOR                |  | SCALE                                                                                                                               |             |
| SCALE                                        |  | D                                                                                                                                   |             |
| DWG NO                                       |  | 1385252                                                                                                                             |             |
| SHEET                                        |  | REV                                                                                                                                 |             |
| 1 OF 1                                       |  | A1                                                                                                                                  |             |
| CAGE CODE 00779                              |  | RESTRICTED TO                                                                                                                       |             |
| CUSTOMER AND ASSEMBLY DRAWING 1              |  |                                                                                                                                     |             |



|                   |     |     |     |            |           |                                  |         |
|-------------------|-----|-----|-----|------------|-----------|----------------------------------|---------|
|                   |     |     |     |            |           |                                  | 129     |
|                   |     |     |     |            |           |                                  | 128     |
|                   |     |     |     |            |           |                                  | 127     |
| 2                 | 2   | 2   | -   | C          | 354779-2  | PIN, WIRE DISC (.3000)A          | 126     |
| 1                 | 1   | 1   | -   | A          | 986950-1  | WASHER, FLAT PRECISION           | 125     |
| 1                 | 1   | 1   | -   | A          | 217238-1  | GENERAL INSTRUCTION PACKAGE      | 124     |
| 1                 | 1   | 1   | -   | -          | 4088040   | SF APPL INST 408-8040            | 123     |
|                   |     |     |     |            |           |                                  | 122     |
| 1                 | 1   | 1   | -   | A          | 4-21028-0 | PIN,SLT SPR(Ø.093x.75)ST GDE PL  | 121     |
| REF               | REF | REF | -   | A          | 1-21030-1 | PIN,DOWEL (Ø.187x.50)LEVER       | 120     |
| REF               | REF | REF | -   | A          | 1-21030-6 | PIN,DOWEL (Ø.187x1.25)HOUSING    | 119     |
| REF               | REF | REF | -   | A          | 21045-3   | RING,RET "C"(Ø.187)FD FING PIN   | 118     |
| 1                 | 1   | 1   | -   | A          | 21024-5   | WASHER, LOCK (#10)ADJ BLOCK      | 117     |
| REF               | REF | REF | -   | A          | 21024-5   | WASHER, LOCK (#10)ADJ PLATE      | 116     |
| REF               | REF | REF | -   | A          | 21024-5   | WASHER,LOCK (#10)FEED GDE ROD    | 115     |
| 2                 | 2   | 2   | -   | A          | 21024-2   | WASHER, LOCK (#4)FRONT STP GUIDE | 114     |
| REF               | REF | REF | -   | A          | 5-21028-1 | PIN,SLT SPR(Ø.125x.50)ADJ ROD    | 113     |
|                   |     |     |     |            |           |                                  | 112     |
| 2                 | 2   | 2   | -   | A          | 21024-4   | WASHER,LOCK (#8)STRIPPER         | 111     |
| REF               | REF | REF | -   | A          | 21899-4   | WASHER,FLAT (Ø5/16)SCREW ADJ     | 110     |
|                   |     |     |     |            |           |                                  | 109     |
| 1                 | 1   | 1   | -   | A          | 21018-5   | NUT, HEX (NO.6)HOLDDOWN          | 108     |
| REF               | REF | REF | -   | A          | 21018-5   | NUT, HEX (6-32)FEED ADJ          | 107     |
|                   |     |     |     |            |           |                                  | 106     |
| 1                 | 1   | 1   | -   | A          | 22353-8   | SCR,SHLD (Ø.187x.25)DRAG LEVER   | 105     |
| 1                 | 1   | -   | -   | A          | 992031-1  | PIN, CLEVIS                      | 104     |
| 1                 | 1   | 1   | -   | A          | 21009-2   | SCR,SKT SET (1/4-20x.25 LW)RAM   | 103     |
| 2                 | 2   | 2   | -   | A          | 21017-2   | SCR,DRIVE (#2x.19)ID PLATE       | 102     |
| REF               | REF | REF | -   | A          | 6-23715-5 | SCR,PAN HD (6-32x1.50)FEED ADJ   | 101     |
| 1                 | 1   | 1   | -   | B          | 461264-1  | PLATE, IDENTIFICATION            | 100     |
| 2                 | 2   | 2   | -   | A          | 3-21002-0 | SCR,BHC (10-32x.88)DRAG          | 99      |
| 1                 | 1   | 1   | -   | A          | 22733-8   | SCR,BHC (8-32x.38 LW)ANVIL       | 98      |
| REF               | REF | REF | -   | A          | 2-21002-9 | SCR,BHC (10-32x.75)CAP           | 97      |
| REF               | REF | REF | -   | A          | 2-22733-8 | SCR,BHC (1/4-20x.62)HOUSING      | 96      |
| REF               | REF | REF | -   | A          | 2-21002-7 | SCR,BHC (10-32x.50)SG ADJ BLOCK  | 95      |
| 6                 | 6   | 6   | -   | A          | 2-21002-2 | SCR,BHC (8-32x.50)TERM H DWN     | 94      |
|                   |     |     |     |            |           |                                  | 93      |
|                   |     |     |     |            |           |                                  | 92      |
| 1                 | 1   | 1   | -   | A          | 1-21002-7 | SCR,BHC (6-32x.38)CAM            | 91      |
|                   |     |     |     |            |           |                                  | 90      |
| 1                 | 1   | -   | -   | A          | 7-21000-9 | SCR,SHC (4-40x.19)STRIPPER       | 89      |
|                   |     |     |     |            |           |                                  | 88      |
| 2                 | 2   | 2   | -   | A          | 3-21000-0 | SCR,SHC (8-32x.88)DEP-HOLD       | 87      |
| 1                 | 1   | 1   | -   | A          | 2-22603-0 | SCR,HEX HD (8-32x.31)FEED FINGER | 86      |
| 2                 | 2   | 2   | -   | A          | 1-21000-3 | SCR,SHC (4-40x.25)F ST GUIDE     | 85      |
| 1                 | 1   | 1   | -   | A          | 2-21000-7 | SCR,SHC (8-32x.50)STRIPPER       | 84      |
| REF               | REF | REF | -   | A          | 3-21000-7 | SCR,SHC (10-32x.75)FEED ROD GD   | 83      |
| REF               | REF | REF | -   | A          | 3-21000-6 | SCR,SHC (10-32x.62)FD ADJ BLK    | 82      |
| 1                 | 1   | 1   | -   | A          | 3-21000-4 | SCR,SHC (10-32x.38)SG ADJ BL     | 81      |
| REF               | REF | REF | -   | A          | 3-21000-4 | SCR,SHC (10-32x.38)PIVOT BLK     | 80      |
| -                 | REF | -   | -   | B          | 455749-1  | GUARD, WINDOW                    | 79      |
| REF               | -   | -   | -   | B          | 679532-1  | INSERT, GUARD                    | 78      |
|                   |     |     |     |            |           |                                  | 77      |
|                   |     |     |     |            |           |                                  | 76      |
|                   |     |     |     |            |           |                                  | 75      |
| 1                 | 1   | 1   | -   | A          | 690603-1  | SPRING, ASSIST                   | 74      |
| 1                 | 1   | 1   | -   | A          | 23030-1   | SCR,SHC (6-32x.25 SL)INS DISC    | 73      |
| REF               | REF | REF | -   | A          | 458109-1  | WASHER, SPECIAL                  | 72      |
| REF               | REF | REF | -   | A          | 690517-1  | SPACER                           | 71      |
| -3                | -2  | -1  | U/M | DWG SIZE   | PART NO   | DESCRIPTION                      | ITEM NO |
| QTY REQD PER ASSY |     |     |     | PARTS LIST |           |                                  |         |

|     |     |    |                  |
|-----|-----|----|------------------|
|     |     | A1 | ECN 0150-0476-02 |
|     |     | A  | REVISED          |
| P F | LTR |    | REVISION RECORD  |