



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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This diagram is an exploded view of a mechanical assembly, showing various components and their assembly sequence. The parts are numbered as follows:

- Top Section:** 53, 20, 6, 7, 16, 18, 63, 45, 39, 38, 44, 1, 2, 3, 4, 5, 41.
- Central Section:** 46, 67, 66, 20, 21, 19, 22, 46 (REF), 56, 59, 20, 46, 54, 60, 54.
- Left Section:** 33, 24, 30, 29 REF, 29, 31, 32, 25, 27, 61, 26, 23.
- Right Section:** 12, 13, 11, 14, 15, 16, 8, 9, 12, 10, 17, 55, 56.

Assembly arrows indicate the following sequence:

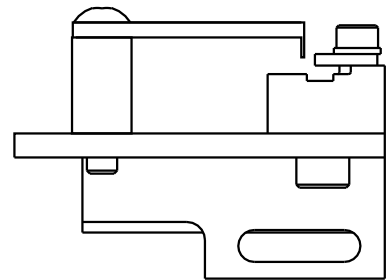
- Part 1 is inserted into part 44.
- Part 2 is inserted into part 44.
- Part 3 is inserted into part 44.
- Part 4 is inserted into part 44.
- Part 5 is inserted into part 44.
- Part 6 is inserted into part 44.
- Part 7 is inserted into part 44.
- Part 18 is inserted into part 44.
- Part 16 is inserted into part 44.
- Part 20 is inserted into part 44.
- Part 21 is inserted into part 44.
- Part 19 is inserted into part 44.
- Part 22 is inserted into part 44.
- Part 46 (REF) is inserted into part 44.
- Part 56 is inserted into part 44.
- Part 59 is inserted into part 44.
- Part 20 is inserted into part 44.
- Part 46 is inserted into part 44.
- Part 54 is inserted into part 44.
- Part 60 is inserted into part 44.
- Part 54 is inserted into part 44.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

LOC A	DIST 66
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ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



GUIDE OFF
INSULATION BARREL

		C	ECR-06-006386
		B	ECR-06-004903
P	F	LTR	REVISION RECORD

	-	1	1	1	1	1	1	1528453	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
										71
										70
										69
										68
	-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
										65
										64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
										62
	-	2	2	2	2	2	2	1-18024-4	SCR,BHC (M5X20) DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
										58
										57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
	-	1	-	-	1	-	-	1338723-1	HOLDER,SHEAR, REAR (NO CUT)	55
	-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16) TERM HLD DWN	53
										52
										51
										50
	-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
										40
	-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
	-	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
	-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
										36
										35
										34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
										28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
	-	1	1	1	1	1	1	690518-1	HOLDER, TERMINAL	18
	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
	-	2	2	2	2	2	2	18023-2	SCR,SHC (M3X6) REAR SHEAR PL	16
	-	1	1	1	1	1	1	1-690464-0	PLATE, SHEAR (REAR)	15
	-	-	1	1	-	1	1	1320920-1	HOLDER, SHEAR, REAR (CUT)	14
	-	1	1	1	1	1	1	1-690463-1	SHEAR, FLOAT (REAR)	13
	-	2	2	2	2	2	2	5-22280-0	SPRING, SHEAR	12
	-	2	2	2	2	2	2	356885-1	STOP, SHEAR	11
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	1333200-7	ANVIL	8
	-	1	1	1	1	1	1	3-240641-0	SPACER, DEPRESSOR (REAR)	7
	-	1	1	1	1	1	1	690468-2	DEPRESSOR, SHEAR (REAR)	6
	-	1	1	1	1	1	1	2-455889-9	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	5-683454-4	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	456400-9	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)										

QTY REQD PER ASSY				PARTS LIST			
		DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT.		MATL		HT TR	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		235EP04		F. BACKHURST	
		1 PLC DEC ±		DR		AMP	
		2 PLC DEC ±		L. LOFHOUSE		Typo Electronics	
		3 PLC DEC ±		CHK		Harrisburg, PA 17105-3608	
		ANGLES ±		REL		21-10-04	
		SURF TEXTURE:		M. CLIFFORD			
CE	MAROB	REMOVE BURRS, BREAK		NAME		FINE ADJ SIDE FD HD-I APPL	
CE	MAROB	SHARP EDGES RO.38 MAX		SCALE		D	
APP	DATE	CAGE CODE		DWG NO		1528453	
		00779		SHEET		1 of 1	
		CUSTOMER AND ASSEMBLY DRAWING		REV		C	
				RESTRICTED TO		—	