



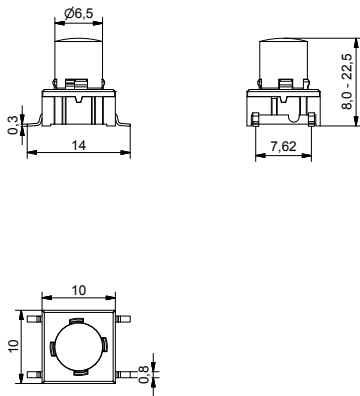
- Round caps
- 9 standard options in overall height
- Ø6.5 mm
- h = 8-22.5 mm; 10.4-22.5 mm; 12-22.5 mm
- Material: polyamide
- Temp. Range:
 - Solid cap: -40/+160°C (1SS); -40/+65°C (1LS)
 - Transparent cap: -40/+85°C
- Panel cut-out: 1SS/1LS/1IS-Ø7.0

All dimensions in mm

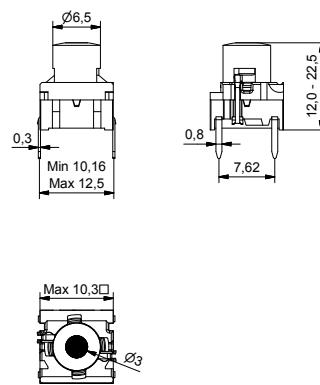
Tolerances +/-0.2mm

DIMENSIONS

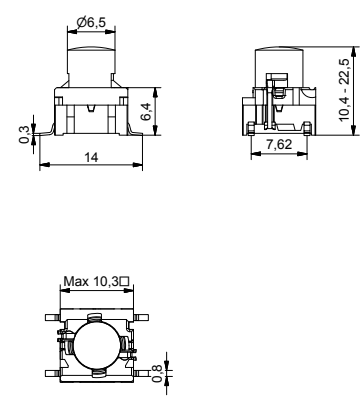
SMD (5E) + 1SS





TH w/LED (5G) + 1LS



SMD w/LED (5G) + 1IS




ILLUMINATED – HOW TO ORDER

| Switch | Mounting | Actuation force | LED | Cap | Colour code | Lens | Height 1LS |
|--------|--|--|---|---|--|--------------------------|---|
| 5 G | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | + | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |
| | TH9 through-hole | 20 | 02 blue | 1LS with lens | 00 blue | 1 transparent | 12.0 19.0 |
| | SH9 surface mount | 35 | 22 green |  | 02 green | 2 green | 15.0 22.5 |
| | | 65 | 42 yellow | | 03 grey | 4 yellow | 16.0 |
| | | Q* | 61 white | | 04 yellow | 6 frosted white | Height 1IS |
| | | | 82 red | 1IS fully illuminated | 06 white | 8 red | 10.4 16.0 |
| | | | 2242 green/yellow |  | 08 red | | 11.0 19.0 |
| | | | 8222 red/green | | 09 black | | 12.0 22.5 |
| | | | 8242 red/yellow | | 11 transparent | | 15.0 |
| | | | | | 16 frosted white | | |

*For an illuminated quiet 2.0N switch add Q to the end of the switch part number.

NON-ILLUMINATED – HOW TO ORDER

| Switch | Mounting | Actuation force | Cap | Colour code | Height |
|--------|--|--|---|--|---|
| 5 E | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | + | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |
| 5 G | TH9 through-hole | 20 | 1SS solid colour | 00 blue | 08.0 16.0 |
| | SH9 surface mount | 20Q |  | 02 green | 09.5 19.0 |
| | | 35 | | 03 grey | 10.4 22.5 |
| | | 65 | | 04 yellow | 11.0 |
| | | | | 06 white | 12.0 |
| | | | | 08 red | 15.0 |
| | | | | 09 black | |

Ordering example:

5ETH920+1SS04-09.5 without illumination OR 5GSH93542+1IS16-19.0 with illumination OR *5GTH9208222Q (illuminated quiet version)























Please see colour codes, updates of products and changes of specifications on www.apem.com

| | | | | | | | | | | | | | | |
|----------|------|---|-------|---|------|---|--------|---|-------|---|------|---|-------|---|
| No. | 00 |  | 02 |  | 03 |  | 04 |  | 06 |  | 08 |  | 09 |  |
| Colour | blue | | green | | grey | | yellow | | white | | red | | black | |
| RAL Code | 5012 | | 6018 | | 7004 | | 1023 | | 9010 | | 3000 | | 9004 | |

| | | | | | | | | | | | | | | |
|----------|------------|---|------------|---|-----------|---|-------|---|-----------|---|------------|---|-----------|---|
| No. | 30 |  | 32 |  | 33 |  | 34 |  | 38 |  | 40 |  | 42 |  |
| Colour | ultra blue | | mint green | | tele grey | | melon | | noble red | | dusty blue | | aqua blue | |
| RAL Code | 5002 | | 6029 | | 7046 | | 1028 | | 3002 | | 5014 | | 5021 | |

Metallic Colours

| | | | | | | | | |
|----------|-------------|---|-------------|---|-------------|---|-------------|---|
| No. | 50 |  | 53 |  | 57 |  | 58 |  |
| Colour | dark blue | | light grey | | dark grey | | bordeaux | |
| RAL Code | No Ral Code | | No Ral Code | | No Ral Code | | No Ral Code | |

| CAP CODE | | 00 | 02 | 03 | 04 | 06 | 08 | 09 | 30 | 32 | 33 | 34 | 38 | 40 | 42 | 50 | 53 | 57 | 58 |
|----------------|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 1A |  | • | • | • | • | • | • | • | | | | | | | | | | | |
| 1B |  | • | • | • | • | • | • | • | | | | | | | | | | | |
| 1C |  | | | • | | | • | • | | | | | | | | | | | |
| 1DS |  | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • |
| 1ES/1FS |  | • | • | • | • | • | • | • | | | | | | | | | | | |
| 1GAS/1GCS |  | • | • | • | • | • | • | • | | | | | | | | | | | |
| 1H |  | | | • | | | | • | | | | | | | | | | | |
| 1JS |  | • | • | • | • | • | • | • | | | | | | | | | | | |
| 1KS |  | • | • | • | • | • | • | • | | | | | | | | | | | |
| 1M |  | • | • | • | • | • | • | • | | | | | | | | | | | |
| 1NS |  | | | • | | | | • | | | | | | | | | | | |
| 1PS |  | • | • | • | • | • | • | • | | | | | | | | | | | |
| 1QS/1RS |  | • | | • | | | | • | | | | | | | | | | | |
| 1SS/1LS |  | • | • | • | • | • | • | • | | | | | | | | | | | |
| 1TS/1US/1VS |  | • | | • | | | | • | • | | | | | | | | | | |
| 1WAS/1WDS/1WPS |  | • | | • | | | | • | • | • | | | | • | • | | • | • | |
| 1XS |  | • | • | • | • | • | • | • | | | | | | | | | | | |
| 1ZA |  | | | • | | • | | • | • | | | | | • | • | • | • | • | • |
| 1ZB |  | | | • | | • | | • | • | | | | | • | • | • | • | • | • |
| 1ZCS |  | | | • | | • | | • | • | | | | | • | • | • | • | • | • |
| 1Z/1ZW |  | • | | • | | • | | • | | | | | | | | | | | |
| 10R/10RF + 10Q |  | • | • | • | • | • | • | • | | | | | | | | | | | |



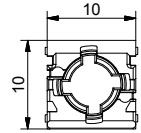
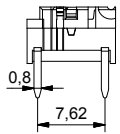
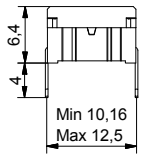
- Through-hole (TH) or surface mount (SMD)
- 50mA/24VDC
- Single pole/momentary
- 10,000,000 operations lifetime (NO function)
- Temperature range:
 - Switch: -40/+160°C
 - LED: -40/+85°C
- IP 67 sealing
- Actuation force: 2.0N, 3.5N, 6.5N
- NO or NC/NO

All dimensions in mm

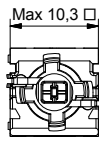
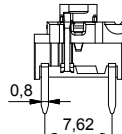
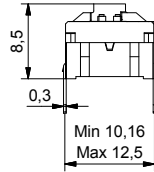
Tolerances +/-0.2mm

THROUGH-HOLE (TH)

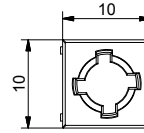
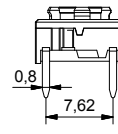
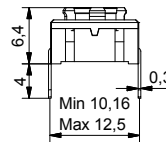
5G



5G illuminated

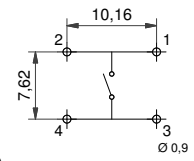


5E

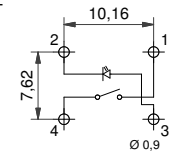


PCB LAYOUT

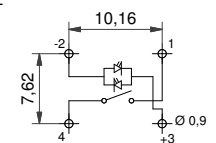
Non-illuminated



1 LED

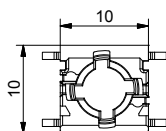
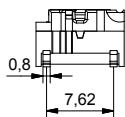
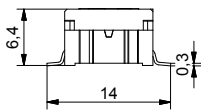


2 LED

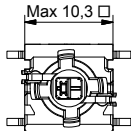
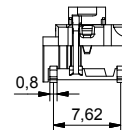
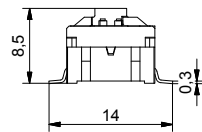


SURFACE MOUNT (SMD)

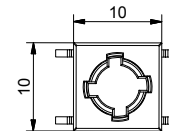
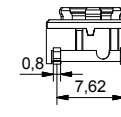
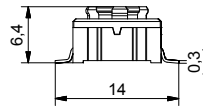
5G



5G illuminated

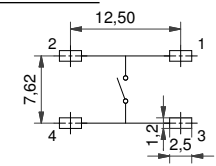


5E

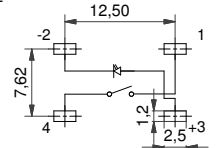


PCB LAYOUT

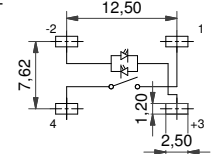
Non-illuminated



1 LED



2 LED

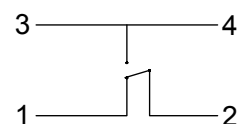


NORMALLY CLOSED/NORMALLY OPEN FUNCTION

- Available for 5E and non-illuminated 5G in 3.5N actuation force.
- Same PCB layout as the NO 5E and 5G
- Housing colour is **grey**
- Switch point 0.7 mm +/- 0.3 mm
- Return point 0.5 mm +/- 0.3 mm

NOT FOR SALE IN JAPAN

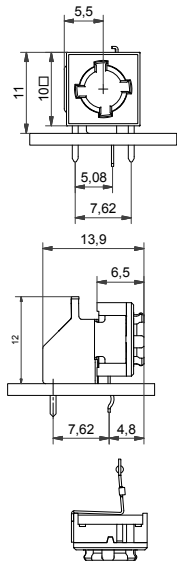
CIRCUIT DIAGRAM



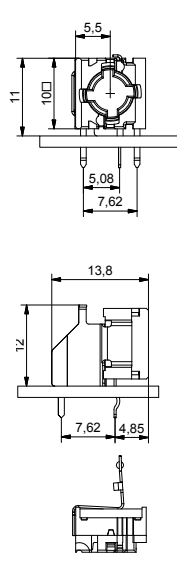
RIGHT ANGLE SWITCHES

PCB LAYOUT

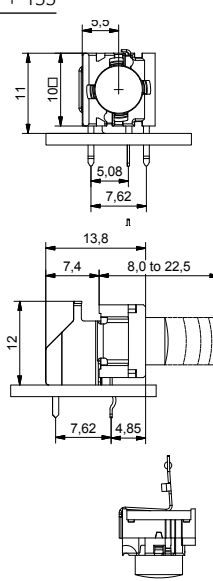
5E



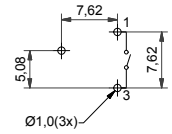
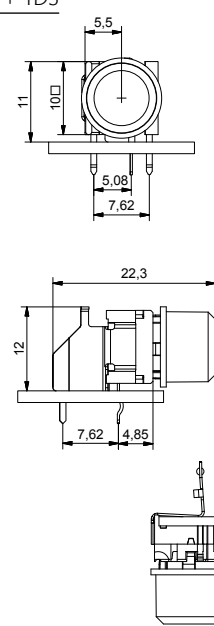
5G



5G + 1SS



5G + 1DS



multimec® 5 series has only normally open (NO) non-illuminated right angle switch.

ILLUMINATED – HOW TO ORDER

| Switch | Mounting | Actuation force | LED | Quiet (optional) |
|------------|--|--|--|---------------------------|
| 5 G | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> |
| | TH9 through-hole SH9 surface mount | 20 35 65 | 02 blue 22 green 42 yellow 61 white | Q only for 2.0N |
| | | | 82 red 2242 green/yellow 8222 red/green 8242 red/yellow | |

NON-ILLUMINATED – HOW TO ORDER

| Switch | Mounting | Actuation force | RAS (optional) | or | NC/NO (only for 3.5N) |
|------------|--|--|--|----|---|
| 5 E | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |
| | TH9 through-hole SH9 surface mount | 20 20Q 35 65 | RAS right angle switch | | NCNO normally closed/ normally open function |

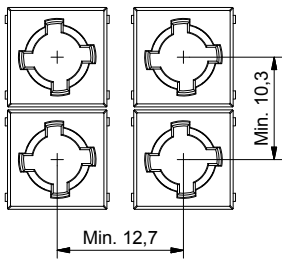
| Switch | Mounting | Actuation force | RAS (optional) | or | NC/NO (only for 3.5N) |
|------------|--|--|--|----|---|
| 5 G | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |
| | TH9 through-hole SH9 surface mount | 20 20Q 35 65 | RAS right angle switch | | NCNO normally closed/ normally open function |

Ordering example: 5ESH935 (non-illuminated), 5GTH9658222 (illuminated), 5GSH935NCNO (normally closed/normally open); 5ETH920RAS (right angle) 5ETH920Q or 5GSH92061Q (quiet versions)

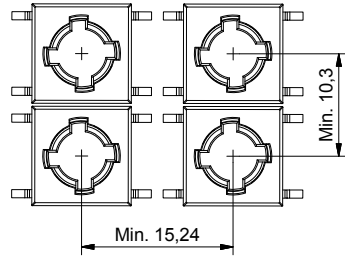
Please see colour codes, updates of products and changes of specifications on www.apem.com

Basic switch spacing

through-hole (TH)

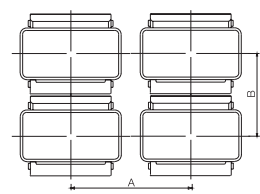


surface mount (SMD)

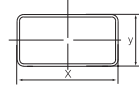


Recommended switch/cap spacing

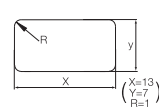
Switch spacing



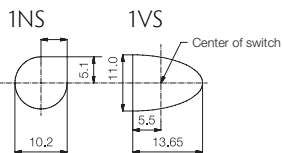
Cap dimensions



Panel cut-out

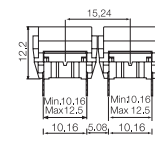


Panel cut-out

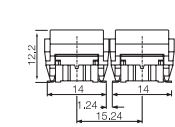


Spacing examples

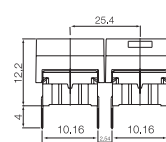
multimec
5GT+1B/C+2C/D



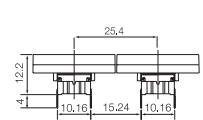
multimec
5GS+1B/C+2C/D



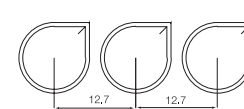
multimec
5GT + 1A/H



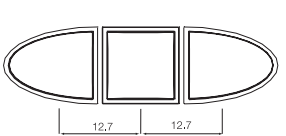
multimec
5GT + 1M



multimec
1NS + 1NS + 1NS



multimec
1VS + 1TS+ 1VS



| Cap series | Recommended min. switch spacing AxB | Nominal cap dimension WxH | Recommended min. panel cut-out |
|---------------|--|------------------------------|-----------------------------------|
| 1A/1H | 12.7x10.16 | 12.6x10.1 | 13.0x10.5 |
| 1B/1C+2C/2D | 15.24x15.24 | 15.1x15.1 | 15.5x15.5 |
| 1DS/1ES/1FS | 12.7x12.7 | ø9.6 | ø10.0 |
| 1GAS | 12.7x11.14 | ø11 | ø11.4 |
| 1GCS | 15.14x15.14 | ø15 | ø15.4 |
| 1JS | 12.7x12.7 | ø9.6 | ø10.4 |
| 1KS/1KBS/1KCS | 15.24x15.24 | 14.3x14.3 | 14.7x14.7 |
| 1M | 25.4x10.16 | 25.0x10. | 25.7x10.5 |
| 1NS | 12.7x12.7 | ø9.8/□4.9 | ø10.2/□5.1 |
| 1PS/1QS/1RS | 15.24x10.16 | 6.5x12.5 | 7.0x13.0, R max. 1.0 |
| 1SS/1IS/1LS | 12.7x12.7 | ø6.5 | ø7.0 |
| 1TS | 12.7x12.7 | 10.6x10.6 | 11.0x11.0 |
| 1US | 12.7x12.7 | ø10.6 | ø11.0 |
| 1VS | 12.7x12.7 | 10.6x13.25 | 11.0x13.65 |
| 1WAS/1WPS | 12.7x10.3 | 12.5x6.5 | 12.9x6.9 |
| 1WDS | 15.34x10.3 | 15.2x8.0 | 15.6x8.4 |
| 1XS | 12.7x12.7 | 9.4x7.4 | 9.8x7.9 |
| 1YS | 17x17 | 15x15 | 16x16 |
| 1ZA | 18.84x10.3 | 18.7x10.1 | 19.4x10.5 |
| 1ZB | 24.34x12.1 | R1=7.4; R2=17.5 90° | R1=7.1; R2=17.5-17.75 90° |
| 1ZCS | 14.44x14.44 | ø14.3 | ø14.7 |
| 1Z/1ZW | 35.5x35.5; 41.6x41.6 | ø29.5 | ø30.3 |
| 10R/10RF/10RM | 40.5x40.5 | ø30.0 | ø30.6 |
| 10Q/10QM | 32.5x32.5 | 22x22 | 22.5x22.5 |

Tape & Reel

Tape and reel is available for the parts listed and has the following specifications:

| | | | |
|----------------|----------|-------------------------|----------------------|
| Reel diameter: | Ø330mm | Tape and reel material: | antistatic or better |
| Tape width: | 24mm | Quantity per reel: | see list |
| Pitch: | see list | | |

3C/3E/5E/5G multimec[®] tape & reel

| Part No. | Ordering Code | Pitch | Quantity per reel |
|---|--------------------|-------|-------------------|
| 3CSH9 | 3CSH9R | 16 | 500 |
| 3ESH9 | 3ESH9R | 16 | 500 |
| 5ESH9XX | 5ESH9XXR | 16 | 500 |
| 5GSH9XX | 5GSH9XXR | 16 | 500 |
| 5XSH9XX1SSXX-08.0 | 5XSH9XXR1SSXX-08.0 | 20 | 250 |
| 5XSH9XX1SSXX-09.5 | 5XSH9XXR1SSXX-09.5 | 20 | 250 |
| 5XSH9XX1SSXX-10.4 | 5XSH9XXR1SSXX-10.4 | 20 | 250 |
| 5XSH9XX1SSXX-11.0 | 5XSH9XXR1SSXX-11.0 | 20 | 250 |
| 5XSH9XX1SSXX-12.0 | 5XSH9XXR1SSXX-12.0 | 20 | 250 |
| All varimec h <12.5; add R after part no. | | | 20 250 |

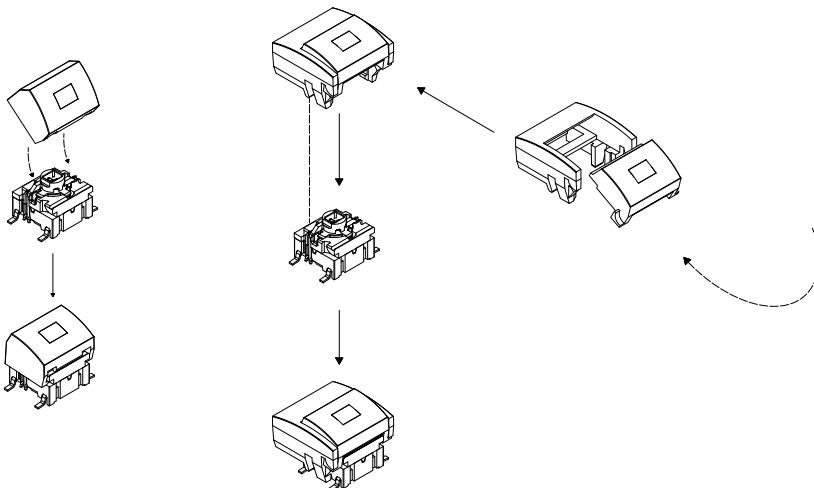
illuminated 5G multimec[®] tape & reel

| Part No. | Ordering Code | Pitch | Quantity per reel |
|-------------|---------------|-------|-------------------|
| 5GSH9XX02 | 5GSH9XX02R | 20 | 250 |
| 5GSH9XX22 | 5GSH9XX22R | 20 | 250 |
| 5GSH9XX42 | 5GSH9XX42R | 20 | 250 |
| 5GSH9XX61 | 5GSH9XX61R | 20 | 250 |
| 5GSH9XX82 | 5GSH9XX82R | 20 | 250 |
| 5GSH9XX2242 | 5GSH9XX2242R | 20 | 250 |
| 5GSH9XX8222 | 5GSH9XX8222R | 20 | 250 |
| 5GSH9XX8242 | 5GSH9XX8242R | 20 | 250 |

How to assemble

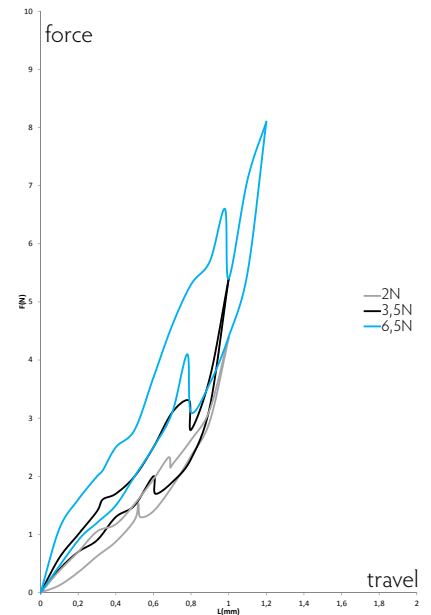
multimec[®]
5GS+1A/H

multimec[®]
5GS+1B/C+2C/D

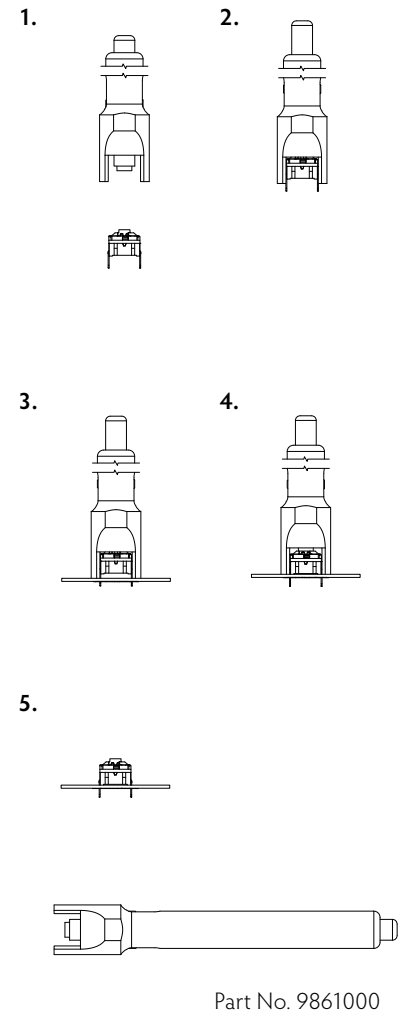


Operating force

(typical example)



Mounting tool for multimec[®] through-hole switches



RoHS Compatible

| | HIGH TEMPERATURE VERSIONS | | |
|---|--|-------------------------------|-------------------|
| | SILVER | GOLD | NC/NO |
| ELECTRICAL SPECIFICATIONS | | | |
| Contact resistance | <30m Ω - typ. 10m Ω | | |
| Insulation resistance | >10M Ω | | |
| Recommended load | 0.5-50mA 24VDC | 0.5μ-50mA 24VDC | |
| Contact bounce | <2mS - typically 0.5mS | | |
| MECHANICAL SPECIFICATIONS | | | |
| Standard actuation force (switch) | 2.0N, 3.5N, 6.5 N | | 3.5N |
| Max. Actuation force without cap | 115N for 60 sec | (according to MIL-PRF-22885H) | 100N for 10 sec |
| Key travel (switch) | 1 mm | | |
| Life time (switch) | >10,000,000 cycles | | >1,000,000 cycles |
| TEMPERATURE RANGE | | | |
| Working temperature | Min -40°C Max +160°C | | |
| Storage temperature | Min -40°C Max +160°C | | |
| 5G with LED (working & storage temp) | Min -30°C Max +85°C | | |
| Soldering (through-hole switch) | IEC 60068-2-20 8: | | |
| | Infrared, vapour phase, wave - max 240°C for max 40 sec or max 260°C for max 30 sec. | | |
| | Soldering iron - max 350°C for max 3 sec. | | |
| | Flux tight. | | |
| SOLDERING (SMD) | JEDEC J-STD-020E | | |
| ENVIRONMENTAL ENDURANCE IEC 68-2-3 | | | |
| Temperature | +40°C | | |
| Humidity | 93% RH | | |
| Duration | 56 Days | | |
| TEMPERATURE CYCLING IEC 68-2-14 | | | |
| Temperature limit | Min -55°C - Max +85°C | | |
| Number of cycles | 200 | | |
| Exposure time at each temperature | 10 min | | |
| Recovery time before measurements | 16 hrs | | |
| Sealing IEC 529 | IP-67 | | |
| Cleaning | Standard methods - see usage guidelines | | |
| MATERIAL SPECIFICATIONS - SWITCHES | | | |
| Housing | PPS UL94V0 | | |
| Actuator | PPS UL94V0 | | |
| Sealing + spring | Silicone rubber | | |
| Contact spring | Stainless steel | | Stainless steel |
| | + 3μAg | | + 1μAu |
| Fixed contacts | SnCu + 2μNI + 3μAg | SnCu + 2μNI + 1μAu | |
| Terminals | SnCu + 2μNI + 3μSn100 | | |

Caps, Bezels & Legends – Material Specifications

| MATERIAL | PARTS | TEMP. LIMIT | UL RATING |
|------------------|---|-------------|-----------|
| ABS | 1A, 1B, 1C, 1DS, 1ES, 1FS, 1H, 1JS, 1KS, 1LS, 1M, 1NS, 1PS, 1QS, 1RS, 1TS, 1US, 1VS, 1WAS, 1WDS, 1WPS, 1XS, 1Z, 1ZA, 1ZB, 1ZCS, 1ZW, 2C, 2D, 2K, reflectors for 1KBS/1KCS and 1YS | Max. 65°C | UL94HB |
| Polycarbonate | All lenses and transparent colour caps, lids for 1KBS/1KCS | Max. 85°C | UL94HB |
| Polyamide | 1GAS/1GCS, 1SS, 2SS | Max. 160°C | UL94V2 |
| Legends Adhesion | DS/EN ISO 2409 Class 1 & ASTM D3359 Class 4B | | |

LEDs specifications

5G switches

| Colour | | Blue | Green | Yellow | White | Red | High Intensity Green |
|---|----------|---------------------|---------|---------|---------|---------|----------------------|
| Colour Codes | | 02 | 22 | 42 | 61 | 82 | 29 |
| ABSOLUTE MAXIMUM RATINGS (Ta=25°C) | | | | | | | |
| Power | mW | 95 | 75 | 60 | 48 | 65 | 102.5 |
| Current forward | mA | 25 | 30 | 25 | 15 | 25 | 25 |
| Forward peak current | mA | 100 | 80 | 60 | 100 | 100 | 150 |
| Voltage reverse | V | 5 | 5 | 5 | NA | 12 | 5 |
| Operating temperature | °C | -40/+85 | -55/+85 | -40/+85 | -40/+85 | -30/+85 | -40/+85 |
| Storage temperature | °C | -40/+90 | -55/+85 | -40/+90 | -40/+85 | -40/+85 | -40/+85 |
| Soldering temperature | °C | 245 for max. 10 sec | | | | | |
| ELECTRICAL-OPTICAL CHARACTERISTICS (Ta=25°C) | | | | | | | |
| Voltage forward | Typ. V | 3.3 | 2 | 1.75** | 2.85 | 2 | 3.3 |
| | Max. V | 3.7 | 2.4 | 2.35 | 3.1 | 2.5 | 4.1 |
| Current reverse (VR=5V) | Max. µA | 50 | 100 | 10 | NA | 100 | 50 |
| Wave length | nm | 470 | 571 | 591 | NA | 633 | 525 |
| Spread | Δnm | 25 | NA | 15 | NA | 16 | 30 |
| Spread angle | degree | 120 | 130 | 120 | 150 | 160 | 60 |
| Luminous Intensity | Min. mcd | 45 | 18 | 28.5 | 71 | 28 | 500 |
| | Typ. mcd | 112* | 35 | 72* | 224* | 180* | 1000 |
| Optical intensity | Lm/w | NA | NA | NA | 36 | 7 | NA |

*Max.mcd **Min. V

3F switches

3FXXX (for 1E-1F-1N-1Q-1R-1S-1X)

3FXXX (for 1K-1T-1U-1V-1W-1WD)

| Colour | | B | G | Y | W | R | G/Y | R/G | R/Y | G | Y | R |
|---|--|-------------------|------|------|----------|----------|-------------------|----------|---------|-------------------|-------------------|----------|
| Colour Codes | | 00 | 20 | 40 | 65 | 80 | 2040 | 8020 | 8040 | 24 | 46 | 87 |
| Absolute Maximum Ratings | (Ta=25°C) | | | | | | | | | | | |
| Power | mW | 105 | 70 | 60 | 120 | 60 | 120 | 100 | 120 | 60 | 60 | 120 |
| Current forward | mA | 30 | 20 | 20 | 25 | 20 | 25 | 30 | 25 | 25 | 25 | 50 |
| Forward peak current | mA | 150 | 60** | 60** | 100 | 60** | 150 | 120 | 150 | 60 | 60 | 200 |
| Voltage reverse | V | 5 | 3 | 3 | 5 | 3 | 5 | 5 | 5 | 5 | 5 | 5 |
| Operating temperature | °C | -40/+85 | | | -40/+85 | -25/+85 | -40/+85 | -55/+100 | -40/+85 | -40/+85 | -40/+85 | -40/+85 |
| Storage temperature | °C | -40/+85 | | | -40/+100 | -30/+100 | -40/+85 | -55/+100 | -40/+85 | -40/+85 | -40/+100 | -40/+100 |
| Soldering temperature | °C | 260 for max 5 sec | | | | | 260 for max 2 sec | | | 300 for max 3 sec | 260 for max 5 sec | |
| Electrical-Optical Characteristics (Ta=25°C) | | | | | | | | | | | | |
| Voltage forward | Typ. V | 3.8 | 2.1 | 2.1 | 3.8 | 2.0 | 2.1 | 2.0 | 2.1 | 2.0* | 2.0 | 2.0*** |
| | Max. V | 4.5 | 3.0 | 3.0 | 4.3 | 3.0 | 2.8 | 2.6 | 2.8 | 2.4* | 2.4 | 2.4*** |
| Current reverse (VR=5V) | µA | 10 | 10 | 10 | 50 | 10 | 2 | 2 | 2 | 10 | 10 | 10 |
| Wave length | nm | 466 | 563 | 585 | NA | 650 | 565/590 | 630/565 | 625/590 | 570 | 589 | 624/632 |
| Spread | Δnm | 60 | 40 | 40 | NA | 40 | 35 | 35 | 35 | 10 | NA | 20 |
| Spread angle | degree | 60 | 45 | 45 | 25 | 45 | 60 | 200 | 60 | 100 | 40 | 40 |
| Luminous Intensity | Min. mcd | 18 | 9.0 | 5.6 | 630 | 5.6 | 8 | 2.2 | 8 | 70**** | 630 | 400**** |
| | Typ. mcd | 50 | 25 | 16 | 1000 | 16 | 25 | 4.8 | 25 | 20**** | 1250 | 800**** |
| Orientation | The longer pin is the anode, the shorter is the cathode. For bicolour LEDs the anode for the first colour (ex. 2080) is the longer pin. | | | | | | | | | | | |

Pulse width 1ms Duty cycle 1:5, */F =50mA, **** Luminous Flux mlm

B=Blue, G=Green, Y=Yellow, R=Red, W=White

Specifications are subject to change without notice.

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For product updates and/or changes of specifications please see www.apem.com

Usage guidelines

How to get the best results with MEC Switches?

These guidelines are offered to users of MEC Switches as an aid to ensure successful and reliable switch operation.

Temperature

Both unimec™ and multimec® switches are produced in low and high temperature versions. Please see the technical specifications for details on operating and storage temperatures and soldering guidelines to make sure you select the best switch for your application. When wave soldering is taking place, MEC strongly recommend that the temperature profile is analysed and compared with the temperature rating of the switch. In case of doubt always select the high temperature versions unimec™ 154XX, and multimec® 5XXH9XX. It is also important to monitor the accumulated heat build up from both the pre-heat zones and the solder zone.

Most standard accessories for both unimec™ and multimec® switches are made from ABS plastic with a maximum operating temperature of 65°C. It is strongly recommended that accessories are mounted after soldering of the switch. If this is not possible care must be taken not to overheat the accessories during the soldering process. The 1SS, 1GAS/1GCS and Varimec™ caps are, however, made of high temperature materials and will meet the same temperature specifications as the high temperature switches.

For accessories made from other plastic materials please see multimec® and unimec™ technical specifications.

LEDs have their own temperature specifications. When fitted in a high temperature switch the LED will determine the max. operating temperature, i.e. 5GTH93524 has an upper temperature limit of 85°C! This also applies with 3F switches.

Mounting and Dismounting

If switches are to be mounted in rows it is essential that the recommendations regarding spacing are followed. PC board thickness should be 1.4±0.2 mm and terminal hole diameter should be 0.9mm.

All unimec™ and multimec® caps and bezels are easily snapped onto the switch modules and can be changed at a later time with the exception of the unimec 16.700 cap. The same applies to the 3E caps. Once these caps are installed they are not designed to be removed. To do so may cause damage to the switch and the PC board if not done very carefully. If the 16.300 or 16.700 cap must be removed from a unimec™ alternate action switch, make sure that the switch actuator is in the released, upper position before attempting to remove the cap. This will prevent possible damage to the internal latching pin.

Care must be taken when inserting the 3FT switch and LED assembly into the PC board. Do not press direct on the LED. This will force the LED down into the actuator and risks to cause the switch contacts to remain in the closed position. To correct the fault, the LED must be raised slightly and centered in the actuator to assure unrestricted movement of the actuator. A mounting tool is available for multimec® switches.

Soldering and Cleaning unimec™

Most assembly and field problems experienced by users of unsealed switches are caused by the contamination of the contacts during soldering and cleaning.

Contact contamination may be recognised by an increase in contact resistance and possible intermittent operation of the switch, especially in low power applications. Care must be taken not to submerge the switch in cleaning agents or spray the switch during cleaning. The switch must be protected at all times to prevent contamination by flux or cleaning liquids.

For unimec™ alternate versions we recommend to leave the actuator in the released upper position during soldering. This makes the switch more resistant to overheating.

Soldering and Cleaning multimec®

multimec® switches are fully sealed to IP67 specifications to prevent solder flux and aqueous based cleaning solutions from entering the switch and contaminating the contacts. The switches can be placed on the PC board with other components and wave soldered. multimec® offers a high level of sealing, however, with aqueous solvent solutions care must be taken to avoid the worst case situation with water jets, complete immersion into a liquid with a temperature below the board or surface tension reducing additives.

Recommended cleaning methods are demineralized water. Any surface tension reducing agents, such as soap, must not be used as they risk causing a potential leakage of the switch.

Soldering - Through Hole Versions

Hand soldering: Max. 350°C for max. 3 sec., this applies for both low temperature and high temperature versions.

Wave soldering: heat built up in the switch during pre-heating and soldering must not exceed the maximum operating temperature of the switch. If, for some reason, a high pre-heating temperature is required, MEC recommend the high temperature switches. In any case peak temperature must not exceed 260°C, and soldering time is max 10 sec.

Soldering - Surface Mount Versions

For all methods - infrared, convection and vapour phase. The upper limit 260°C/30 sec must be observed. The soldering temperature profile must have moderate temperature gradients.

RoHS Compliance

As of 1 July 2006 MEC has completed the conversion to RoHS compliance. For more info please see our homepage www.apem.com

Temperature Limits:

| | |
|-------------------------|-------------|
| Low temperature switch | 115°C |
| High temperature switch | 160°C |
| LEDs | 85/100°C |
| Accessories | 65/85/160°C |

Packaging

unimec™ and multimec® switches are packed in rigid tubes of 50 pieces each.

A box contains 1.000 pcs.

The surface mount versions of multimec® switches with a height up to 12.5mm can also be delivered on tape/reel. Each reel contains 250/500 pcs.