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Bridgelux[®] Vero[®] 29 Array Series

Product Data Sheet DS33



Introduction



Vero represents a revolutionary advancement in chip on board (COB) light source technology and innovation. Vero LED light sources simplify luminaire design and manufacturing processes, improve light quality, and define a platform for future functionality integration.

Vero is available in four different light emitting surface (LES) configurations and has been engineered to reliably operate over a broad current range, enabling new degrees of flexibility in luminaire design optimization. Vero arrays deliver increased lumen density to enable improved beam control and precision lighting with 2 and 3 SDCM color control standard for clean and consistent uniform lighting.

Vero includes an on board connector port to enable solder free electrical interconnect and simple easy to use mounting features to enable plug-and-play installation.

Features

- · Efficacy of 130 lm/W typical
- Vero 29 lumen output performance ranges from 2,200 to 20,500 lumens
- Broad range of CCT options from 2700K to 5000K
- · CRI options include minimum 70, 80, and 90
- 2 and 3 SDCM color control for 2700K-4000K CCT
- · Reliable operation at up to 2X nominal drive current
- Radial die pattern and improved lumen density
- · Thermally isolated solder pads
- · Onboard connector port
- Top side part number markings

Benefits

- · Broad application coverage for interior and exterior lighting
- · Flexibility for application driven lighting design requirements
- · High quality true color reproduction

Vero

- · Uniform consistent white light
- · Flexibility in design optimization
- · Improved optical control
- Enhanced ease of use and manufacturability
- Solderless connectivity enables plug & play installation and field upgradability
- Improved inventory management and quality control







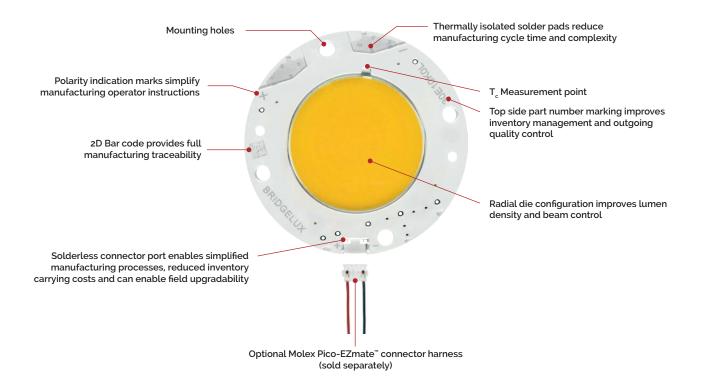


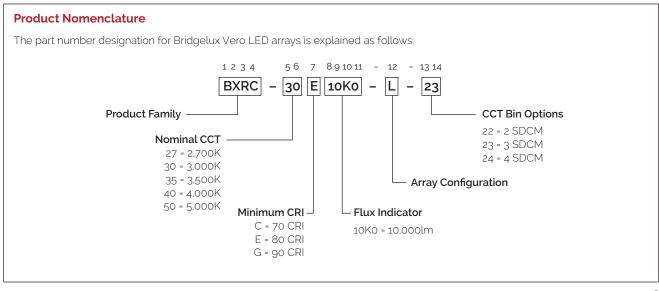
Contents

Product Feature Map	2
Product Nomenclature	2
Product Selection Guide	3
Performance at Commonly Used Drive Currents	4
Electrical Characteristics	6
Absolute Maximum Ratings	7
Performance Curves	8
Typical Radiation Pattern	12
Typical Color Spectrum	13
Mechanical Dimensions	14
Color Binning Information	15
Packaging and Labeling	16
Design Resources	18
Precautions	18
Disclaimers	18
About Bridgelux	19

Product Feature Map

Vero 29 is the largest form factor in the Vero family of next generation solid state light sources. In addition to delivering the performance and light quality required for many lighting applications, Vero incorporates several features to simplify the design integration and manufacturing process, accelerate time to market and reduce system costs. Please consult the Bridgelux Vero Array Series Product Brief for more information on the Vero family of products.





Product Selection Guide

The following product configurations are available:

Table 1: Selection Guide, Pulsed Measurement Data (T_i = T_c = 25°C)

Part Number	Nominal CCT¹ (K)	CRI²	Nominal Drive Current ³ (mA)	Typical Pulsed Flux ⁴⁵⁶ T _c = 25°C (lm)	Minimum Pulsed Flux ^{6,7} T _c = 25°C (lm)	Typical V _f (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRC-27E10K0-L-2x	2700	80	2100	10113	9864	38.0	79.8	127
BXRC-27G10K0-L-2x	2700	90	2100	8666	8277	38.0	79.8	109
BXRC-30E10K0-L-2x	3000	80	2100	10943	10388	38.0	79.8	137
BXRC-30G10K0-L-2x	3000	90	2100	9060	8351	38.0	79.8	114
BXRC-35E10K0-L-2x	3500	80	2100	11399	10299	38.0	79.8	143
BXRC-35G10K0-L-2x	3500	90	2100	9705	8979	38.0	79.8	122
BXRC-40E10K0-L-2x	4000	80	2100	11597	10769	38.0	79.8	145
BXRC-40G10K0-L-2x	4000	90	2100	9720	9385	38.0	79.8	122
BXRC-50C10K0-L-24	5000	70	2100	12034	11177	38.0	79.8	151
BXRC-50E10K0-L-24	5000	80	2100	11397	10636	38.0	79.8	143
BXRC-50G10K0-L-24	5000	90	2100	10173	9951	38.0	79.8	127

Table 2: Selection Guide, Stabilized DC Performance (T_c = 85°C) 8,9

Part Number	Nominal CCT ¹ (K)	CRI²	Nominal Drive Current³ (mA)	Typical DC Flux T _c = 85°C (lm)	Minimum DC Flux ¹⁰ T _c = 85°C (lm)	Typical V _f (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRC-27E10K0-L-2x	2700	80	2100	9156	8931	36.8	77.3	118
BXRC-27G10K0-L-2x	2700	90	2100	7626	7284	36.8	77.3	99
BXRC-30E10K0-L-2x	3000	80	2100	9933	9430	36.8	77.3	129
BXRC-30G10K0-L-2x	3000	90	2100	7973	7349	36.8	77.3	103
BXRC-35E10K0-L-2x	3500	80	2100	10231	9243	36.8	77.3	132
BXRC-35G10K0-L-2x	3500	90	2100	8540	7902	36.8	77.3	111
BXRC-40E10K0-L-2x	4000	80	2100	10416	9672	36.8	77.3	135
BXRC-40G10K0-L-2x	4000	90	2100	8554	8259	36.8	77.3	111
BXRC-50C10K0-L-24	5000	70	2100	10590	9836	36.8	77.3	137
BXRC-50E10K0-L-24	5000	80	2100	10029	9360	36.8	77.3	130
BXRC-50G10K0-L-24	5000	90	2100	8952	8757	36.8	77.3	116

Notes for Tables 1 & 2:

- 1. Nominal CCT as defined by ANSI C78.377-2011.
- 2. CRI Values are minimums. Minimum R9 value for 80 CRI products is 0, the minimum R9 values for 90 CRI products is 50.
- 3. Drive current is referred to as nominal drive current.
- 4. Products tested under pulsed condition (10ms pulse width) at nominal test current where T_i (junction temperature) = T_c (case temperature) = 25°C.
- 5. Typical performance values are provided as a reference only and are not a guarantee of performance.
- 6. Bridgelux maintains a ±7% tolerance on flux measurements.
- 7. Minimum flux values at the nominal test current are guaranteed by 100% test.
- 8. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
- 9. Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at 85°C. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
- 10. Minimum flux values at elevated temperatures are provided for reference only and are not guaranteed by 100% production testing. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.

Performance at Commonly Used Drive Currents

Vero LED arrays are tested to the specifications shown using the nominal drive currents in Table 1. Vero may also be driven at other drive currents dependent on specific application design requirements. The performance at any drive current can be derived from the current vs. voltage characteristics shown in Figure 2 and the flux vs. current characteristics shown in Figure 3. The performance at commonly used drive currents is summarized in Table 3.

Table 3: Product Performance at Commonly Used Drive Currents

Part Number	CRI	Drive Current¹ (mA)	Typical V _f T _c = 25°C (V)	Typical Watt T _j = 25°C (W)	Typical Flux² T _c = 25°C (lm)	Typical DC Flux³ T _c = 85°C (lm)	Typical Efficacy T _i = 25°C (lm/W)
		500	35.1	17.6	2753	2461	157
	[700	35.6	24.9	3791	3384	152
		1050	36.4	38.2	5536	4941	145
BXRC-27E10K0-L-2x	80	2100	38.0	79.8	10113	9156	127
		2800	39.0	109.2	12923	11584	118
		3150	39.5	124.4	14133	12685	114
		4200	40.4	169.7	17227	15533	102
		500	35.1	17.6	2359	2049	134
		700	35.6	24.9	3248	2819	130
		1050	36.4	38.2	4744	4115	124
BXRC-27G10K0-L-2x	90	2100	38.0	79.8	8666	7626	109
		2800	39.0	109.2	11074	9648	101
		3150	39.5	124.4	12111	10565	97
		4200	40.4	169.7	14762	12937	87
		500	35.1	17.6	2979	2669	170
		700	35.6	24.9	4102	3671	165
	80	1050	36.4	38.2	5990	5360	157
BXRC-30E10K0-L-2x		2100	38.0	79.8	10943	9933	137
		2800	39.0	109.2	13984	12568	128
		3150	39.5	124.4	15293	13762	123
		4200	40.4	169.7	18641	16851	110
		500	35.1	17.6	2467	2143	141
		700	35.6	24.9	3396	2947	136
		1050	36.4	38.2	4959	4302	130
BXRC-30G10K0-L-2x	90	2100	38.0	79.8	9060	7973	114
		2800	39.0	109.2	11578	10087	106
		3150	39.5	124.4	12662	11046	102
		4200	40.4	169.7	15434	13525	91
		500	35.1	17.6	3103	2749	177
		700	35.6	24.9	4273	3781	171
		1050	36.4	38.2	6240	5520	163
BXRC-35E10K0-L-2x	80	2100	38.0	79.8	11399	10231	143
		2800	39.0	109.2	14567	12944	133
		3150	39.5	124.4	15930	14174	128
		4200	40.4	169.7	19418	17355	114
		500	35.1	17.6	2642	2295	151
		700	35.6	24.9	3638	3156	146
		1050	36.4	38.2	5312	4608	139
BXRC-35G10K0-L-2x	90	2100	38.0	79.8	9705	8540	122
- 50]]-	2800	39.0	109.2	12402	10805	114
		3150	39.5	124.4	13563	11832	109
		4200	40.4	169.7	16532	14488	97

Notes for Table 3 can be found on page 5.

Performance at Commonly Used Drive Currents

Table 3: Product Performance at Commonly Used Drive Currents (Continued)

Part Number	CRI	Drive Current¹ (mA)	Typical V _f T _c = 25°C (V)	Typical Watt T _j = 25°C (W)	Typical Flux² T _c = 25°C (lm)	Typical DC Flux³ T _c = 85°C (lm)	Typical Efficacy T _i = 25°C (lm/W)
		500	35.1	17.6	3157	2799	180
		700	35.6	24.9	4347	3850	174
		1050	36.4	38.2	6348	5621	166
BXRC-40E10K0-L-2x	80	2100	38.0	79.8	11597	10416	145
		2800	39.0	109.2	14820	13178	136
		3150	39.5	124.4	16207	14431	130
		4200	40.4	169.7	19755	17670	116
		500	35.1	17.6	2646	2299	151
		700	35.6	24.9	3643	3161	146
		1050	36.4	38.2	5321	4615	139
BXRC-40G10K0-L-2x	90	2100	38.0	79.8	9720	8554	122
		2800	39.0	109.2	12421	10822	114
		3150	39.5	124.4	13584	11850	109
		4200	40.4	169.7	16558	14510	98
	70	500	35.1	17.6	3276	2846	187
		700	35.6	24.9	4511	3914	181
		1050	36.4	38.2	6587	5714	172
BXRC-50C10K0-L-24		2100	38.0	79.8	12034	10590	151
		2800	39.0	109.2	15378	13398	141
		3150	39.5	124.4	16818	14672	135
		4200	40.4	169.7	20500	17965	121
		500	35.1	17.6	3103	2695	177
		700	35.6	24.9	4272	3707	171
	}	1050	36.4	38.2	6239	5412	163
BXRC-50E10K0-L-24	80	2100	38.0	79.8	11397	10029	143
		2800	39.0	109.2	14564	12689	133
		3150	39.5	124.4	15928	13895	128
		4200	40.4	169.7	19415	17014	114
		500	35.1	17.6	2770	2406	158
		700	35.6	24.9	3813	3309	153
		1050	36.4	38.2	5569	4831	146
BXRC-50G10K0-L-24	90	2100	38.0	79.8	10173	8952	127
2,0 30010110 2 24		2800	39.0	109.2	13000	11326	119
		3150	39.5	124.4	14217	12403	114
		4200	40.4	169.7	17330	15186	102

Notes for Table 3:

- 1. Alternate drive currents in Table 3 are provided for reference only and are not a guarantee of performance.
- 2. Bridgelux maintains a \pm 7% tolerance on flux measurements.
- 3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

Electrical Characteristics

Table 4: Electrical Characteristics

			orward Voltag ed, T _c = 25°C (V		Typical Coefficient	IVDICAL		ver Selection Voltages ⁷ (V)	
Part Number	Drive Current (mA)	Minimum	Typical	Maximum	of Forward Voltage⁴ △V _r /△T _c (mV/°C)	Resistance Junction to Case ^{5.6} R _{j-c} (°C/W)	V _r Min. Hot T _c = 105°C (V)	V _r Max. Cold T _c = -40°C (V)	
D)/D0	2100	35.2	38.0	40.9	-20	0.06	33.6	42.2	
BXRC-xxx10Ko-L-2x	4200	37.3	40.4	44.0	-20	0.07	35.7	45.3	

Notes for Table 4:

- 1. Parts are tested in pulsed conditions, T_c = 25°C. Pulse width is 10ms.
- 2. Voltage minimum and maximum are provided for reference only and are not a guarantee of performance.
- 3. Bridgelux maintains a tester tolerance of \pm 0.10V on forward voltage measurements.
- 4. Typical coefficient of forward voltage tolerance is \pm 0.1mV for nominal current.
- 5. Thermal resistance values are based from test data of a 3000K 80 CRI product.
- 6. Thermal resistance value was calculated using total electrical input power; optical power was not subtracted from input power. The thermal interface material used during testing is not included in the thermal resistance value.
- 7. V_f min hot and max cold values are provided as reference only and are not guaranteed by test. These values are provided to aid in driver design and selection over the operating range of the product.

Absolute Maximum Ratings

Table 5: Maximum Ratings

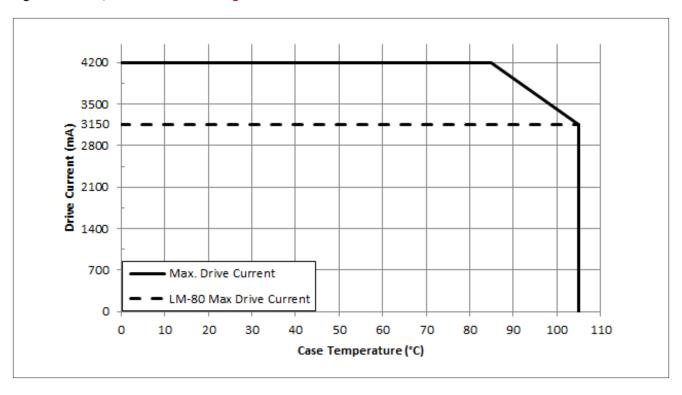
Parameter	Maximum Rating		
LED Junction Temperature (T _,)	150°C		
Storage Temperature	-40°C to +105°C		
Operating Case Temperature¹ (T _c)	105°C		
Soldering Temperature ²	350°C or lower for a maximum of 10 seconds		
Maximum Drive Current ³	4200mA		
Maximum Peak Pulsed Drive Current⁴	6000mA		
Maximum Reverse Voltage⁵	-65V		

Notes for Table 5:

- 1. Please refer to Figure 1 for drive current derating. For IEC 62717 requirement, please contact Bridgelux Sales Support.
- ${\it 2. \ See \ Bridgelux \ Application \ Note \ AN31, \ Assembly \ Considerations \ for \ Vero \ LED \ arrays, for \ more \ information.}}$
- 3. Please refer to Figure 1 for drive current derating curve.
- 4. Bridgelux recommends a maximum duty cycle of 10% and pulse width of 20ms when operating LED Arrays at the maximum peak pulsed current specified. Maximum peak pulsed currents indicate values where the LED array can be driven without catastrophic failures.
- 5. Light emitting diodes are not designed to be driven in reverse voltage and will not produce light under this condition. Maximum rating provided for reference only.

The maximum allowable drive current for the Vero 29 family of products is dependent on the operating case temperature. Please refer to the Product Feature Map (page 2) for the location of the T_c Point.

Figure 1: Vero 29 Drive Current Derating Curve



Notes for Figure 1:

- 1. LM-80 Max Drive Current must not be exceeded in order to meet LM-80 lifetime projections.
- 2. Lumen maintenance (L70) and lifetime predictions are valid for drive current and case temperature conditions used for LM-80 testing as included in the applicable LM-80 test report for these products. Contact your Bridgelux sales representative for LM-80 report.

Figure 2: Drive Current vs. Forward Voltage (T_i = T_c = 25°C)

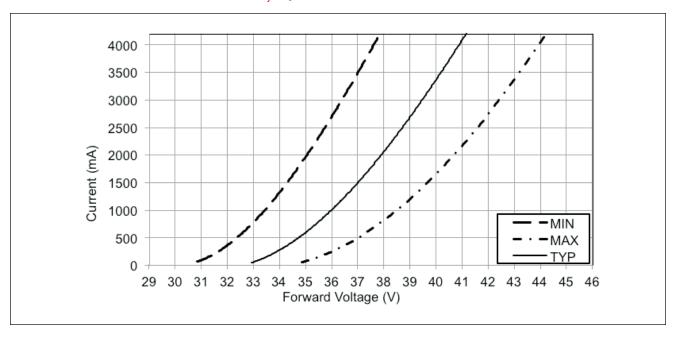


Figure 3: Typical Relative Luminous Flux vs. Drive Current ($T_i = T_c = 25^{\circ}C$)

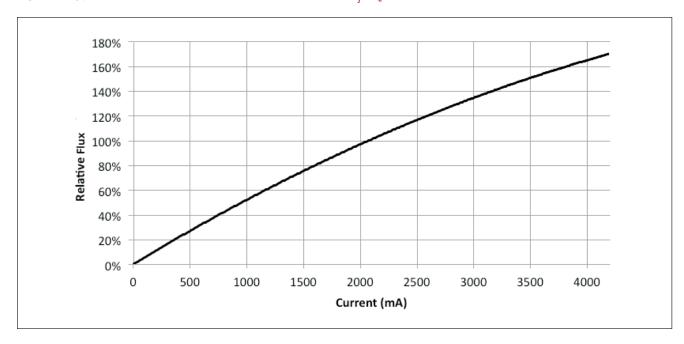


Figure 4: Typical DC Flux vs. Case Temperature

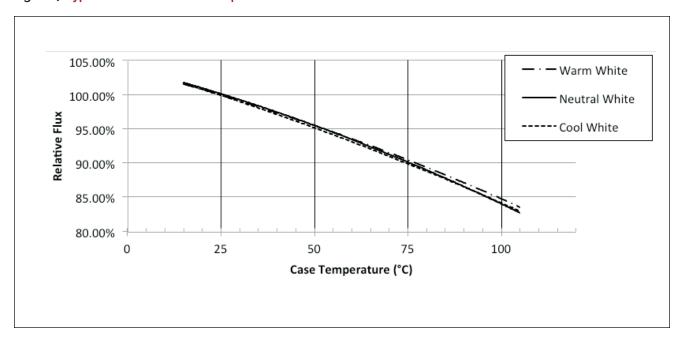
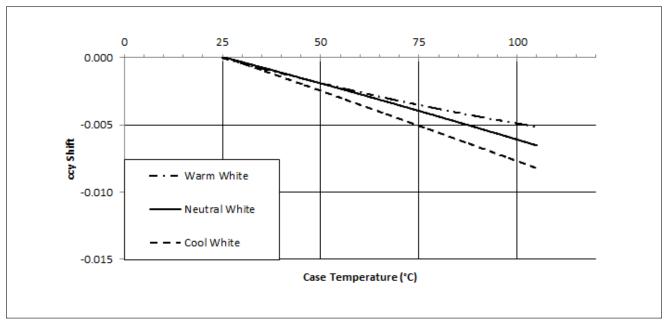


Figure 5: Typical DC ccy Shift vs. Case Temperature



Notes for Figures 4-5:

- 1. Characteristics shown for warm white based on 3000K and 80 CRI.
- 2. Characteristics shown for neutral white based on 4000K and 80 CRI.
- 3. Characteristics shown for cool white based on 5000K and 70 CRI. $\,$
- 4. For other color SKUs, the shift in color will vary. Please contact your Bridgelux Sales Representative for more information.

0 25 50 75 100

-0.005

-0.010

-0.015

Case Temperature (°C)

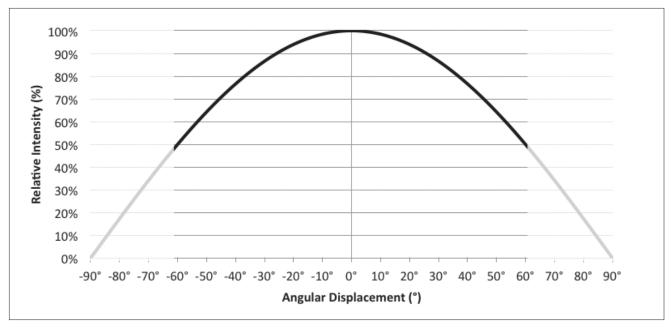
Figure 6: Typical DC ccx Shift vs. Case Temperature

Notes for Figure 6:

- 1. Characteristics shown for warm white based on 3000K and 80 CRI.
- 2. Characteristics shown for neutral white based on 4000K and 80 CRI.
- 3. Characteristics shown for cool white based on 5000K and 70 CRI.
- 4. For other color SKUs, the shift in color will vary. Please contact your Bridgelux Sales Representative for more information.

Typical Radiation Pattern

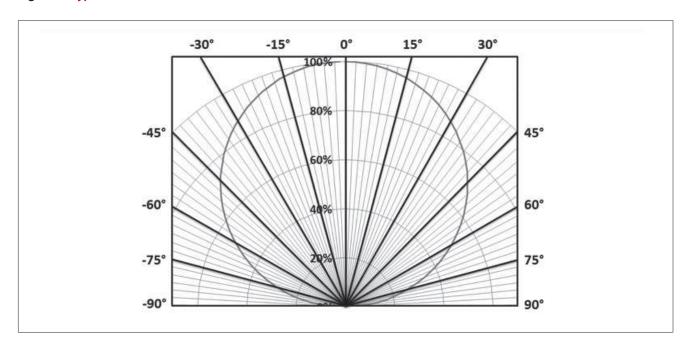
Figure 7: Typical Spatial Radiation Pattern



Notes for Figure 7:

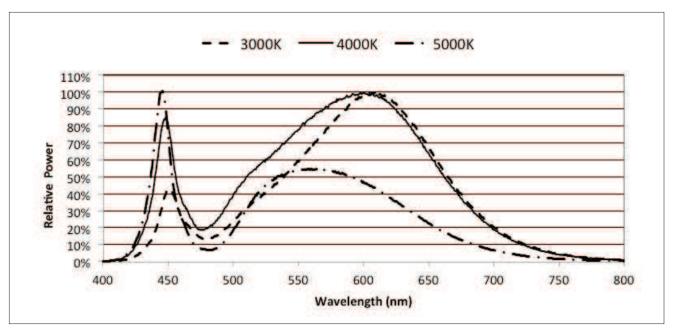
- 1. Typical viewing angle is 120°.
- 2. The viewing angle is defined as the off axis angle from the centerline where intensity is ½ of the peak value.

Figure 8: Typical Polar Radiation Pattern



Typical Color Spectrum

Figure 9: Typical Color Spectrum

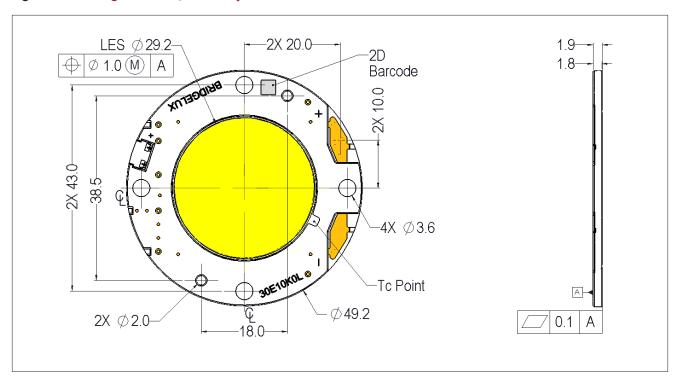


Notes for Figure 9:

- 1. Color spectra measured at nominal current for T_i = T_c = 25 $^{\circ}$ C.
- 2. Color spectra shown is 3000K and 80 CRI.
- 3. Color spectra shown is 4000K and 80 CRI.
- 4. Color spectra shown is 5000K and 70 CRI.

Mechanical Dimensions

Figure 10: Drawing for Vero 29 LED Array

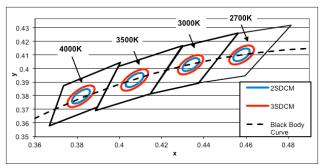


Notes for Figure 10:

- 1. Drawings are not to scale.
- 2. Drawing dimensions are in millimeters.
- 3. Unless otherwise specified, tolerances are ± 0.10mm.
- 4. Mounting holes (4X) are for M3 screws.
- 5. Bridgelux recommends four tapped holes for mounting screws with 43.0 \pm 0.10mm center-to-center spacing.
- 6. Screws with flat shoulders (pan, dome, button, round, truss, mushroom) provide optimal torque control. Do NOT use flat, countersink, or raised head screws.
- 7. Solder pads and connector port are labeled "+" and "-" to denote positive and negative, respectively.
- 8. It is not necessary to provide electrical connections to both the solder pads and the connector port. Either set may be used depending on application specific design requirements.
- 9. Refer to Application Notes AN30 and AN31 for product handling, mounting and heat sink recommendations.
- 10. The optical center of the LED Array is nominally defined by the mechanical center of the array to a tolerance of ± 0.2mm.
- 11. Bridgelux maintains a flatness of 0.10mm across the mounting surface of the array.

Color Binning Information

Figure 11: Graph of Warm and Neutral White Test Bins in xy Color Space

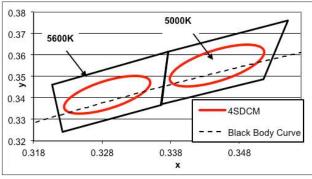


Note: Pulsed Test Conditions, T_c = 25°C

Table 6: Warm and Neutral White xy Bin Coordinates and Associated Typical CCT

Bin Code	2700K	3000K	3500K	4000K
ANSI Bin (for reference only)	(2580K - 2870K)	(2870K - 3220K)	(3220K - 3710K)	(3710K - 4260K)
23 (3SDCM)	(2651K - 2794K)	(2968K - 3136K)	(3369K - 3586K)	(3851K - 4130K)
22 (2SDCM)	(2674K - 2769K)	(2995K - 3107K)	(3404K - 3548K)	(3895K - 4081K)
Center Point (x,y)	(0.4578, 0.4101)	(0.4338, 0.403)	(0.4073, 0.3917)	(0.3818, 0.3797)

Figure 12: Graph of Cool White Test Bins in xy Color Space



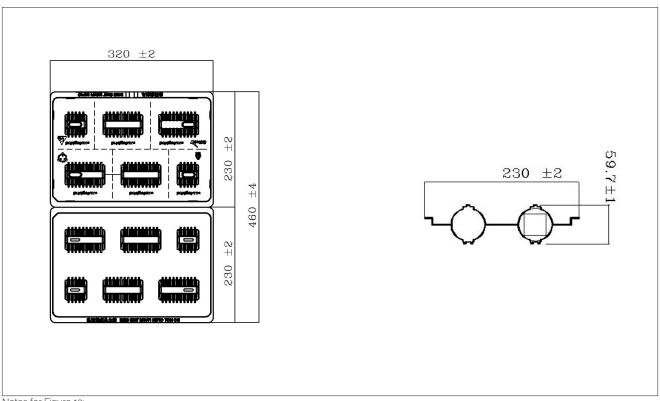
Note: Pulsed Test Conditions, T_c = 25°C

 Table 7: Cool White xy Bin Coordinates and Associated Typical CCT

Bin Code	5000K	5600K		
ANSI Bin (for reference only)	(4745K - 5311K)	(5310K - 6020K)		
24 (4SDCM)	(4801K - 5282K)	(5475K - 5830K)		
Center Point (x,y)	(0.3447. 0.3553)	(0.3293, 0.3423)		

Packaging and Labeling

Figure 13: Drawing for Vero 29 Packaging Tray

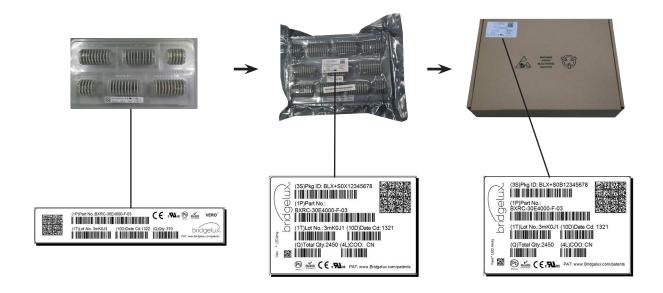


Notes for Figure 13:

- 1. Dimensions are in millimeters.
- 2. Drawing is not to scale.

Packaging and Labeling

Figure 14: Vero Series Packaging and Labeling



Notes for Figure 14:

- 1. Each tray holds 50 COBs.
- 2. Each tray is vacuum sealed in an anti-static bag and placed in its own box.
- 3. Each tray, bag and box is to be labeled as shown above.

Figure 15: Product Labeling

Bridgelux COB arrays have laser markings on the back side of the substrate to help with product identification. In addition to the product identification markings, Bridgelux COB arrays also contain markings for internal Bridgelux manufacturing use only. The image below shows which markings are for customer use and which ones are for Bridgelux internal use only. The Bridgelux internal manufacturing markings are subject to change without notice, however these will not impact the form, function or performance of the COB array.



Design Resources

Application Notes

Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with the Vero product family of LED array products. For all available application notes visit www.bridgelux.com.

Optical Source Models

Optical source models and ray set files are available for all Bridgelux products. For a list of available formats, visit www.bridgelux.com.

Precautions

3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux Vero LED arrays are available in both IGS and STEP formats. Please contact your Bridgelux sales representative for assistance.

CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED array. Please consult Bridgelux Application Note AN31 for additional information.

CAUTION: EYE SAFETY

Eye safety classification for the use of Bridgelux Vero LED arrays is in accordance with IEC specification EN62471: Photobiological Safety of Lamps and Lamp Systems. Vero LED arrays are classified as Risk Group 1 (Low Risk) when operated at or below the maximum drive current. Please use appropriate precautions. It is important that employees working with LEDs are trained to use them safely.

CAUTION: RISK OF BURN

Do not touch the Vero LED array during operation. Allow the array to cool for a sufficient period of time before handling. The Vero LED array may reach elevated temperatures such that could burn skin when touched.

CAUTION

CONTACT WITH LIGHT EMITTING SURFACE (LES)

Avoid any contact with the LES. Do not touch the LES of the LED array or apply stress to the LES (yellow phosphor resin area). Contact may cause damage to the LED array.

Optics and reflectors must not be mounted in contact with the LES (yellow phosphor resin area). Optical devices may be mounted on the top surface of the plastic housing of the Vero LED array. Use the mechanical features of the LED array housing, edges and/or mounting holes to locate and secure optical devices as needed.

Disclaimers

MINOR PRODUCT CHANGE POLICY

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

STANDARD TEST CONDITIONS

Unless otherwise stated, array testing is performed at the nominal drive current.

About Bridgelux: We Build Light That Transforms

At Bridgelux, we help companies, industries and people experience the power and possibility of light. Since 2002, we've designed LED solutions that are high performing, energy efficient, cost effective and easy to integrate. Our focus is on light's impact on human behavior, delivering products that create better environments, experiences and returns—both experiential and financial. And our patented technology drives new platforms for commercial and industrial luminaires.

For more information about the company, please visit bridgelux.com twitter.com/Bridgelux facebook.com/Bridgelux WeChat ID: BridgeluxInChina



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